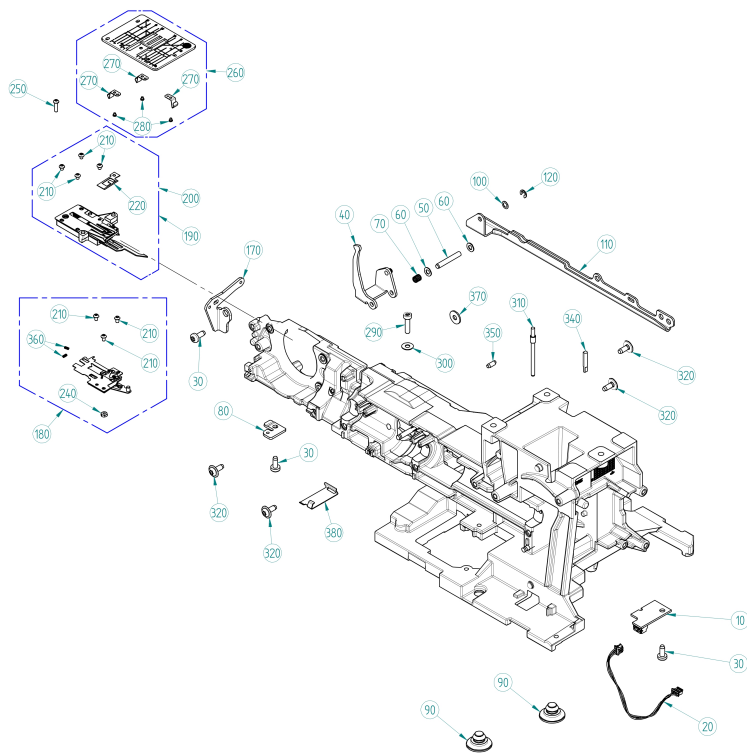




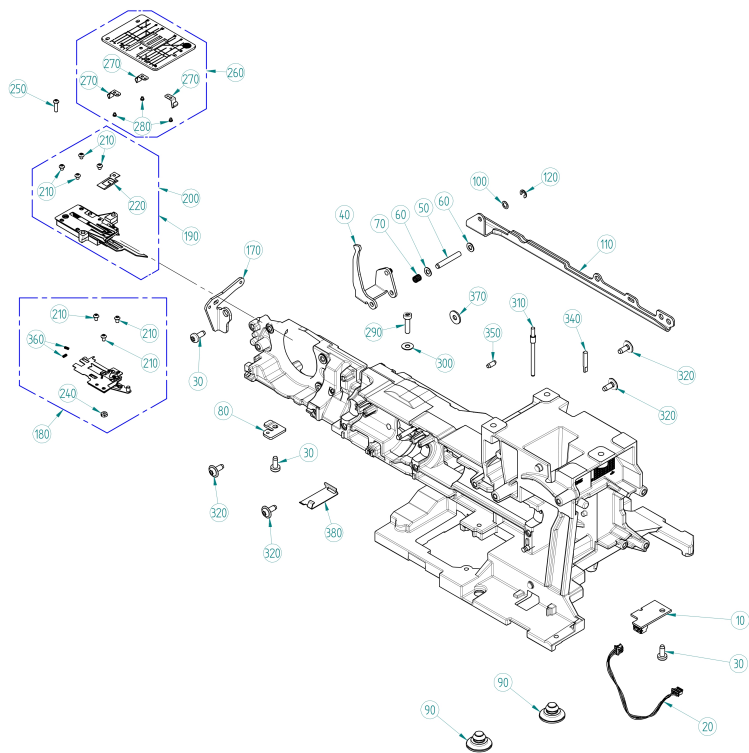
Spare Parts

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Chassis Freearm

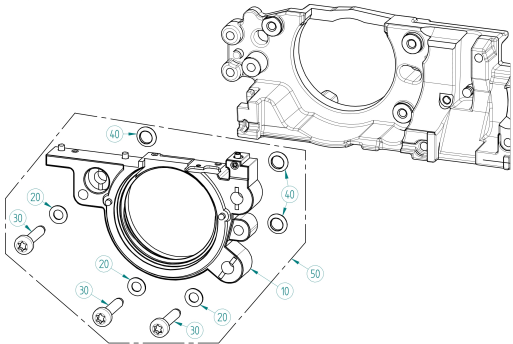
Pos	Item number	Description
10	0331337100	PCBA Detection
20	0230537022	CABLE CPL
30	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
40	0333737000	Lever Cpl
50	0082255024	Parallel Pin Hardened 4h6x28 DIN 6325 - BN858 Art- No. 1306545
60	0312675009	Shim
70	0337555000	Spring
80	0337565000	0337565_00
90	0317485000	Rubber Foot
100	0078955012	Synthetic Washer 4,3 x 7 x 0,3
110	0334305100	Connecting Link
120	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art- No.1284649
170	0331125300	Support
180	0334417100	Thread Guide Cpl
190	0335917300	STITCH PLATE CARRIER PREASSEMBLED
190	1040987100	Stitch Plate Carrier Preasm
200	1053097000	Spare-set Stitch Plate Carrier Preasm. Feed Dog 9mm
200	1053097100	Spare Parts-Set Stitch Plate Carrier preasm. feed dog 9mm
210	0032465070	Socket Button Head Screws M2.5x 3 ISO 7380-1 - BN6404 Art-No. 3645746
220	0334285100	Blade
240	22500603++	Hex Nuts M2,5 DIN 934 - BN108 Art-No. 1087851
250	0032465076	Socket Button Head Screws M2.5x 10 ISO 7380-1 - BN6404 Art-No. 3271447
260	0340197007	Stitch Plate Cpl. standard 9mm with hack
270	0078755200	Clip
270	0078755300	Clip
280	20500223++	Slotted Machine Screw M2x1.8 nickel-plated
290	0077525045	Head Cap Screw Torx M4x16 ISO 14580 - BN4850 Art-No. 1146017



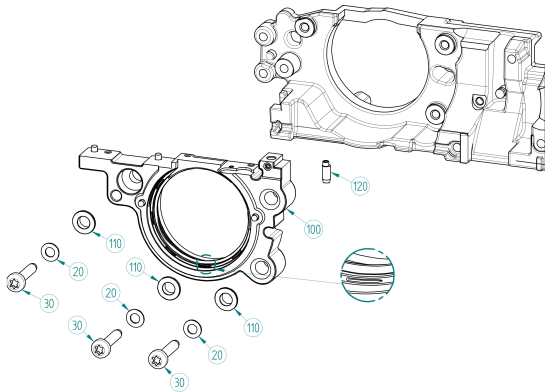
Pos	Item number	Description
300	22953723++	Washer d4.1xD10xs0.5
310	0338167000	Guide Bush Cpl
320	0078885043	Button Head Screw Torx Dt M4x10
330	0337695000	Eccentric Pin
340	1047185000	Blocking Bolt
350	0330915000	Adjusting Pin
360	0335785000	Spring
370	0089255000	Flat Washer 4,3/12x1 BN729
380	1040695000	Sheet Ufu Cable Protection

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2012 - 2021



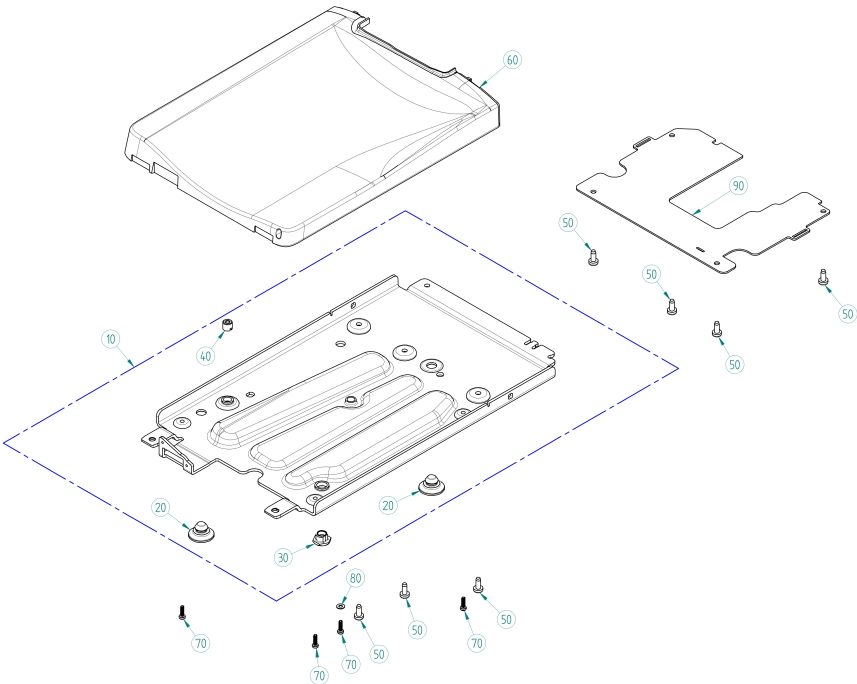
2021 -



Hook Guideway Cpl.

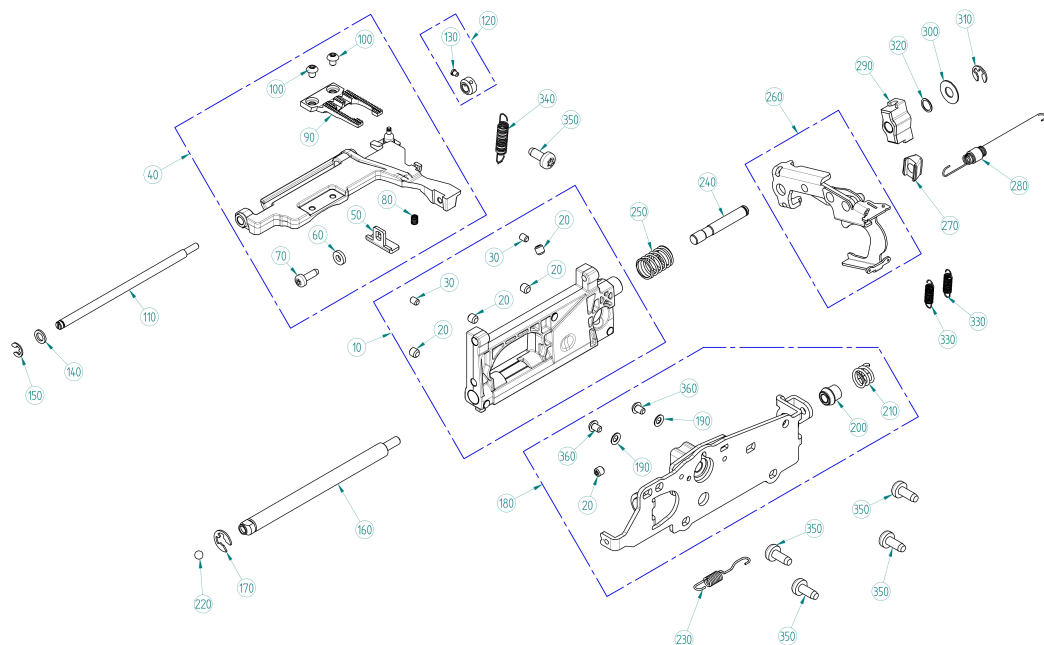
Pos	Item number	Description
10	0334917200	Hook-Guideway-Cpl.
10	0343937005	Sparepart-set Hook Guideway with calotte disc
20	22954683++	Flat Washer M4 DIN 433 - BN726 Art-No. 1269577
30	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
40	0311825000	Calotte Disc
50	0343937005	Sparepart-set Hook Guideway with calotte disc
100	1046897100	Hook-Guideway-cpl
100	1046897200	Hook Guideway cpl
110	1013605000	Self-aligning Calotte -
120	0330915000	Adjusting Pin

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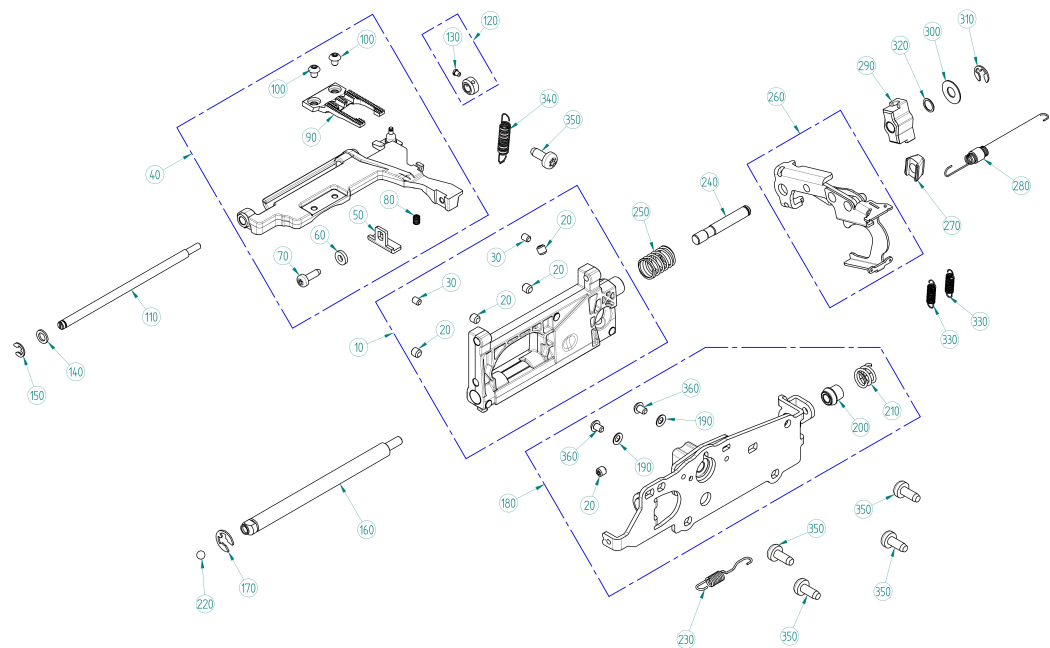
Base Plate

Pos	Item number	Description
10	0330887000	Baseplate Cpl.
20	0317485000	Rubber Foot
30	0003597000	Adjusting Nut Cpl
40	0331115000	0331115_00
50	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
60	0330965000	Baseplate Cover without EMB connection
60	0330965100	baseplate cover without EMB connection
70	0329895012	Delta Pt Pan Head Screw With Torx 3x10
80	22951923++	Flat Washer d3.2/D 7xs0.5
90	0330895000	Cover Sheet



Feed Dog Unit

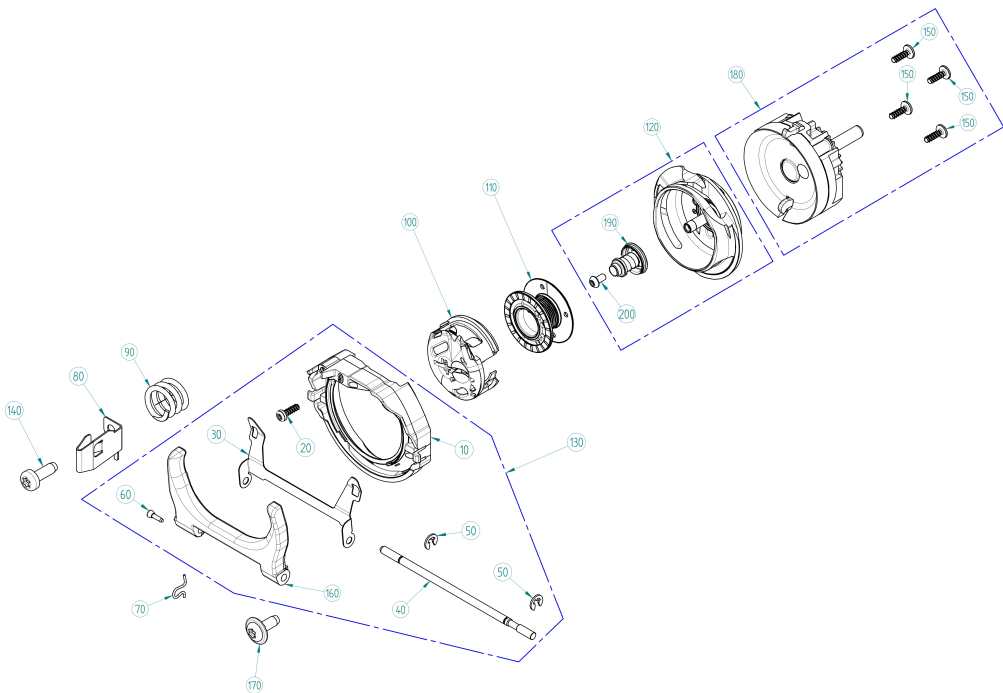
Pos	Item number	Description
10	0335217100	Feed Dog Fork Cpl.
20	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
30	0078665031	Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200
40	0336557200	Feed Dog Support Asm 9 mm
50	0335635000	Adjusting Plate
60	22952113++	Washer 3.2/7x1.5 black finished
70	0078865035	Socket Pan Head Thread Forming Screws M3x10 DIN7500 - BN13916 Art-No. 2027550
80	25524003++	Compression Spring De= 3,2 L0=7 d=0,45
90	0335315000	Feed Dog 9mm machined
90	0335315100	Feed Dog 9mm machined
100	0032465007	Socket Button Head Screws M3x 4 ISO 7380-1 - BN6404 Art-No. 3148111
110	0360225000	Sliding Axle
120	0011217001	Adjusting Ring Cpl with 1 screw
130	20500353++	Cylinder Head Screw M2x2.5
140	22954513++	Washer 4.3/7x0.8 black finished
150	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
160	0049695003	Eccentric Shaft
170	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
180	0333587000	Supportsheet Cpl.
180	0333587200	Supportsheet Cpl.
190	23225753++	Curved Spring Washers M3 DIN 137 A - BN795 Art-No. 1280317
200	0317305000	Bearing
210	0322965000	Spring
220	0011695002	Steel Ball G40 D4 DIN5401 - BN869 Art-No. 1316281
230	0335395100	Spring
240	0317295001	Thrust Reverser Bolt
250	0338205000	Spring



Feed Dog Unit

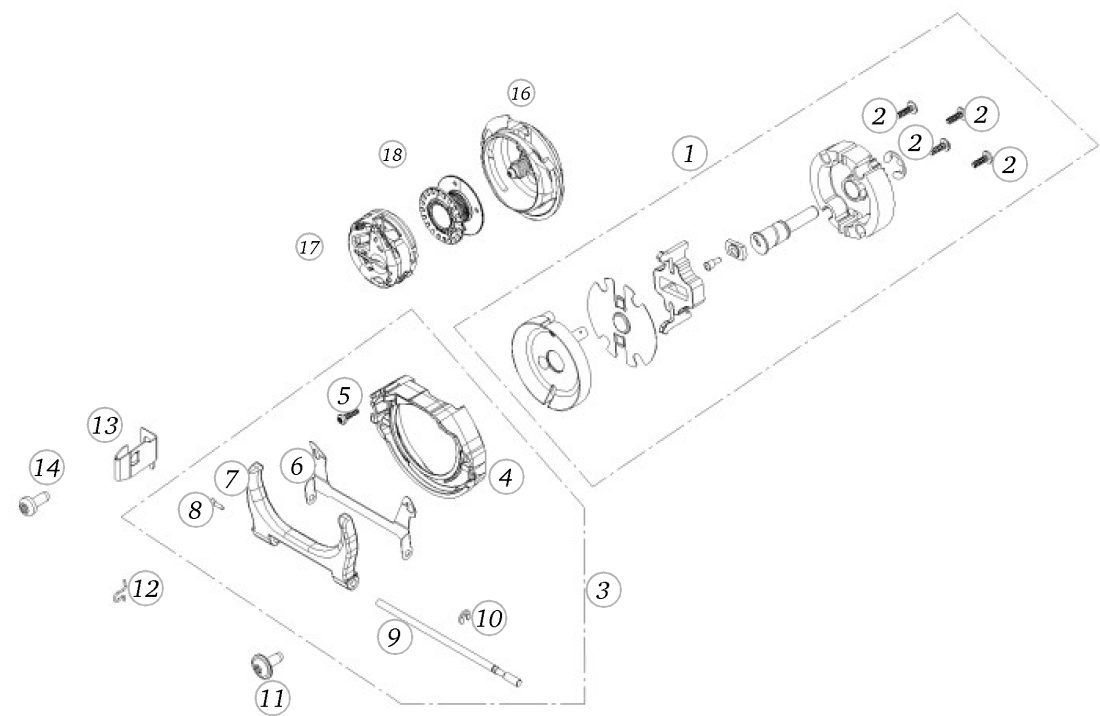
Pos	Item number	Description
260	0334787000	Trust Reverser Preasm
260	0334787100	trust reverser cpl
270	0320395000	Sliding Block
280	1043837000	Tension Spring Cpl.
290	0334195000	Swivel-joint
300	22957013++	Washer d5.3xD12xs0.5
310	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
320	0078955022	Synthetic Washer 5,4 x 7 x 0,3
330	0333175000	Tension Spring De=4 L0=15,5 d=0,38
340	0317565000	Tension Spring
350	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
360	0032465008	Socket Button Head Screws M3x4.5 screw head after BN6404

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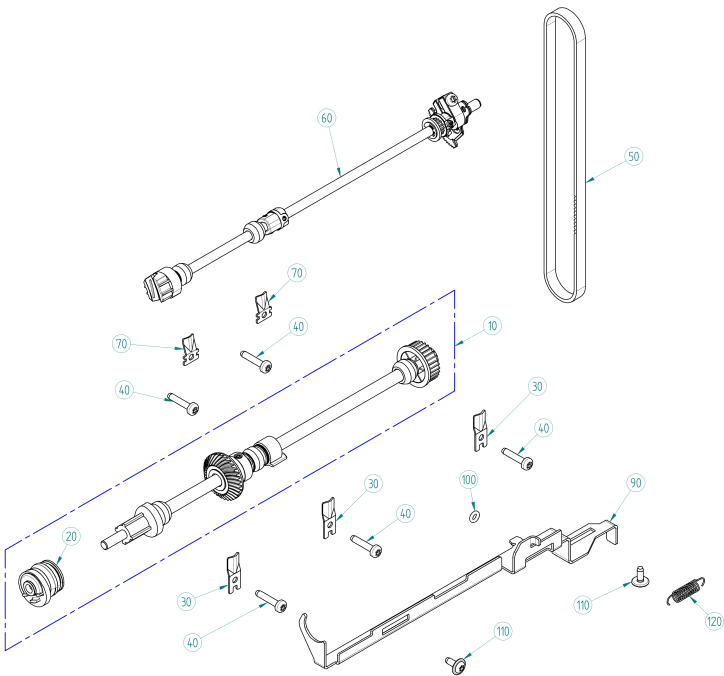
Hook Driver

Pos	Item number	Description
10	0356905200	Hook Race Cover (9mm)
20	0329895001	Delta Pt Pan Head Screw With Torx 2,5x 8
30	0334895100	Flat Spring
40	0335655100	Rotation Axis
50	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630
60	30102103++	Bolt
70	0331325000	Axle Clip
80	0301315000	Latch
80	0301315100	Latch
90	0367105000	Compression Spring
100	0353697500	Bobbin Case Preasm. sewing
110	0334365500	Bobbin
120	0349007300	Hook Body Cpl.
130	0353297100	Hook Race Cover Preasm (9mm)
130	0353297200	Hook Race Cover Preasm (9mm)
140	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
150	0329905012	Delta Pt Round Washer Head Screw With Torx 2.5x 8
160	0334867100	Holder Cpl
160	0334867200	Holder Cpl
170	0078885043	Button Head Screw Torx Dt M4x10
180	1028397500	Hook Driver Cpl HD hybrid
190	0334357500	Sleeve Cpl
200	0032465073	Socket Button Head Screws M2.5x5 ISO 7380-1 - BN6404 Art-No. 3271444

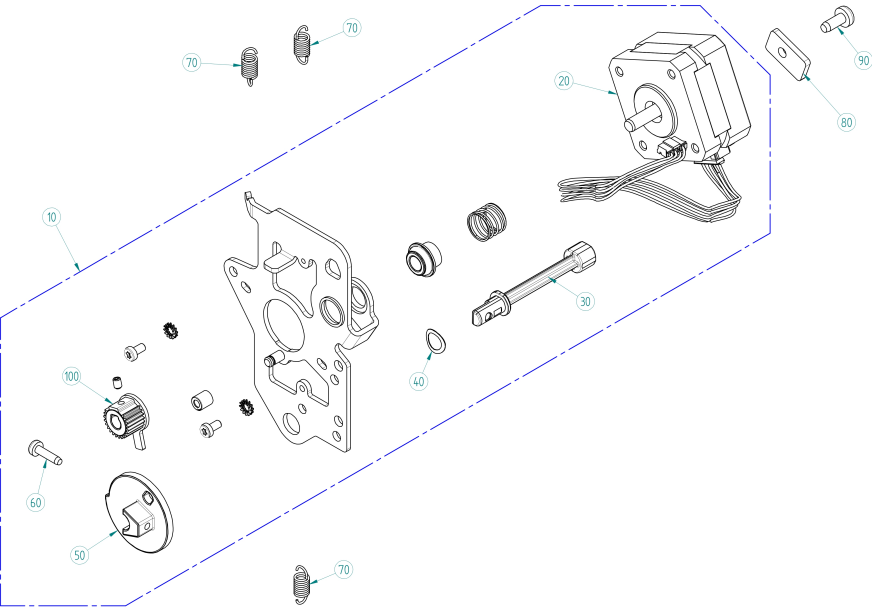


Hook Driver w. Sinter Body before SN 608933276 - 57/08 - Info Nr.100095

Pos	Item number	Description
4	1052347001	Hook-driver-spare-set
1	1052347101	Hook Driver Spare Set
2	0329905012	Delta Pt Round Washer Head Screw With Torx 2.5x 8
3	0353297000	HOOK RACE COVER PRE ASSEMBLED
4	0356905100	Hook race cover finished part
4	0356905200	Hook Race Cover (9mm)
5	0329895001	Delta Pt Pan Head Screw With Torx 2,5x 8
6	0334895100	Flat Spring
7	0334867100	Holder Cpl
7	0334867200	Holder Cpl
8	301021030+	BOLT
9	0335655100	Rotation Axis
10	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630
11	0078885043	Button Head Screw Torx Dt M4x10
12	0331325000	Axle Clip
13	0301315000	Latch
13	0301315100	Latch
14	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
16	0349007100	hook-body-cpl.
16	0349007300	Hook Body Cpl.
17	0353697300	Bobbin case preasm. sewing
17	0353697500	Bobbin Case Preasm. sewing
18	0334365400	Bobbin
18	0334365500	Bobbin

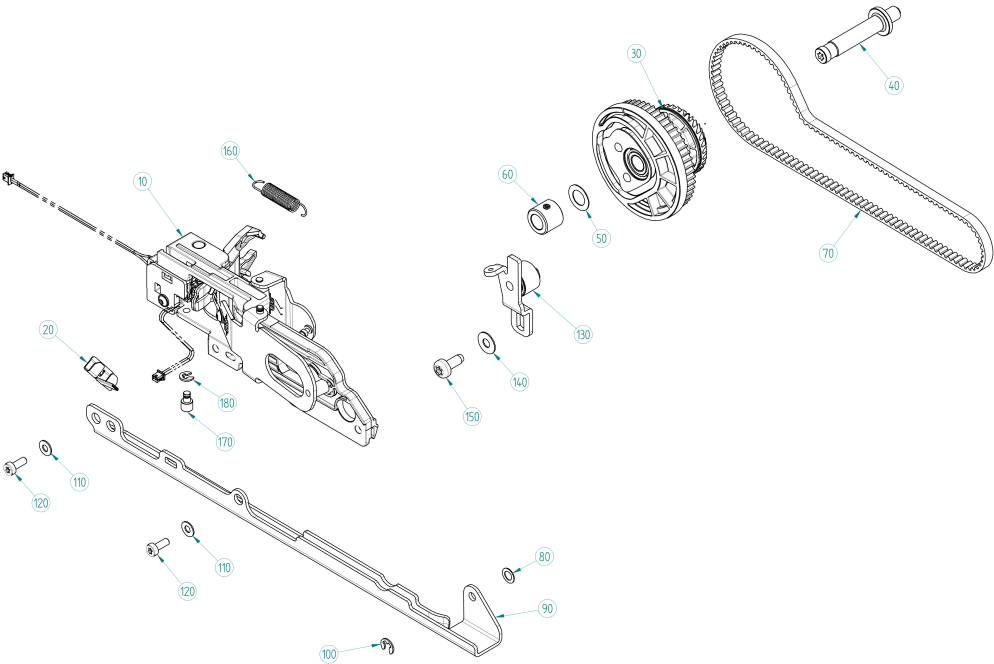


Pos	Item number	Description
10	0330977000	Base-Shaft-Acc
10	0330977100	BASE SHAFT ACC.
20	0334925000	Lifting Cam
30	0316595200	Clamping Clow
40	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
50	0309555003	Toothing-Belt Htd HTD-474-3M-8 CXP
50	0309555103	toothing belt HTD HTD-474-3M-8 CXP
60	0337347001	Crank-Shaft Asm. with UT-drive
60	0337347101	crank shaft asm. with UT-drive
70	0330995000	Clamping Clow
90	0330945100	Feeddog Linkage Lever
100	0030735002	O-ring Seal D4/d2 70ShoreA NBR DIN3771
110	0078885043	Button Head Screw Torx Dt M4x10
120	0331485100	Spring



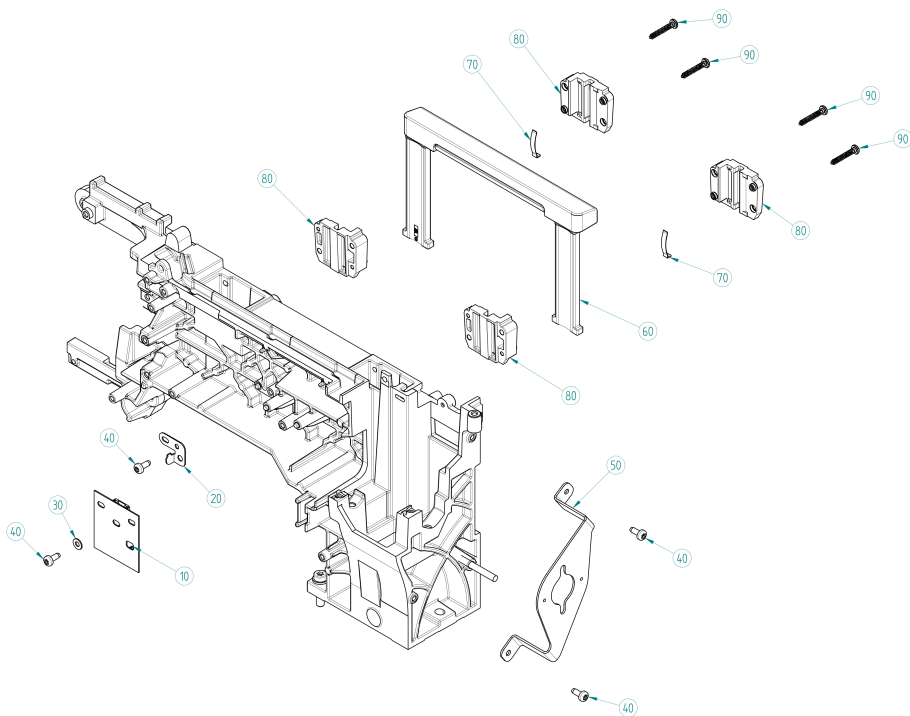
Stitchlength Regulation

Pos	Item number	Description
10	0317747100	Pass Length Transmission
20	0322335000	Stepper Motor
30	0310465000	Rotational Connector
40	0089595010	Curved Spring Washer 7.2/10.2x02
50	0306755000	Adjusting Cam
60	0078865036	Socket Pan Head Thread Forming Screws M3x12 DIN7500 - BN13916 Art-No. 2027569
70	25629203++	Spring
80	0049205100	Clamp
90	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
100	0317807000	Pinion Asm



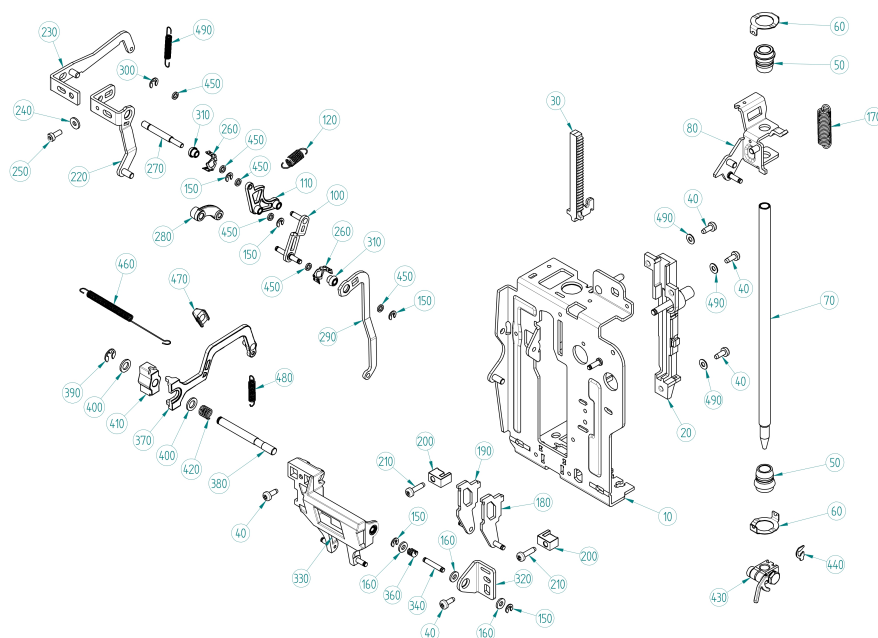
Carriage

Pos	Item number	Description
10	0335747200	Coupler Carriage Asm asm
20	0323417000	Clip Cpl
30	0335147100	Belt Pulley Preassembled
40	0333155000	Belt Drive Shaft
50	22960443++	Washer d7.2/D12xs0.3
60	0333147000	Adjusting Ring Cpl.
70	0309555202	Toothed Belt HTD-384-3M CXP III
80	0078955012	Synthetic Washer 4,3 x 7 x 0,3
90	0334305100	Connecting Link
100	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
110	22952013++	Flat Washers M3 ISO 7089 - BN14683 Art-No. 1729241
120	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932
130	0331087000	Belt Tightener Cpl
140	22953723++	Washer d4.1xD10xs0.5
150	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
160	0337585100	Tension Spring De=6 L0=30,25 d=0,6
170	0337685000	Bolt With Pass
180	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630



Pos	Item number	Description
10	0316797400	PCPA P-print
20	0078405000	Federeinhaengewinkel
30	22954113++	Flat Washers 4.2/9x1 black
40	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
50	0331175000	0331175_00
60	0315135000	Handle
70	0315125000	Leaf Spring
80	0315115200	Guidance
90	0023345047	Screw Pan Head Pt 4 x 25 WN1452 - BN20138 Art- No. 3216042

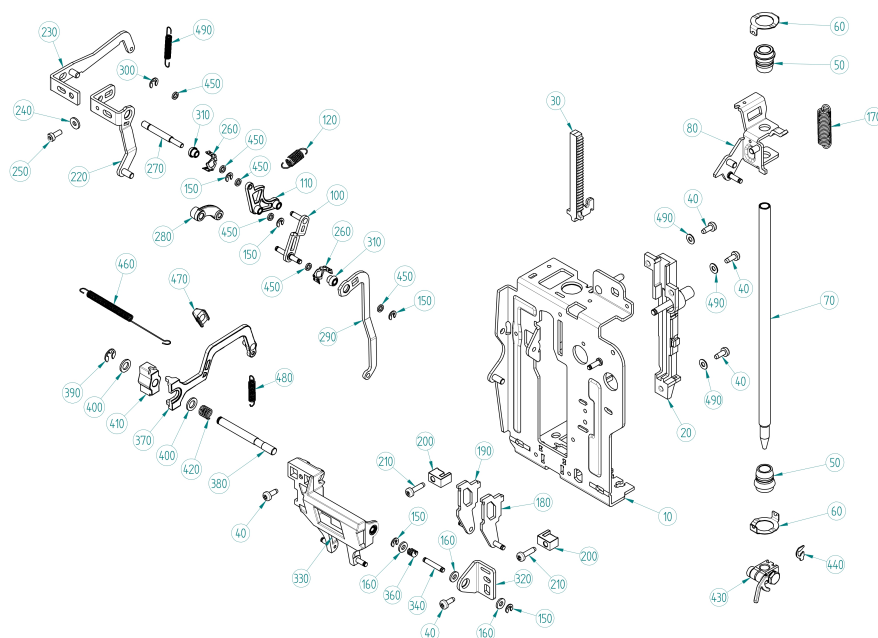
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Headplate

Pos	Item number	Description
10	0313007201	Swing Plate Rear Cpl
20	0318297200	Toothed Rack Bearing Cpl
30	0318285200	Thooeted Rack
40	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
40	0078865034	Socket Pan Head Thread Forming Screws M3x8 DIN7500 - BN13916 Art-No. 2027542
50	0088105201	Calotte Bushing Machined
60	0048875000	Clasp
70	0087335001	Fabric - Presser Bar
70	0332087200	Buffer Spring Cpl.
80	0312987200	Darning Lever Cpl.
80	0331995043	Hex Socket Head Cap Screws Tulok M4x10
90	0078665045	Hexalobular Socket Set Screws M4x10 ISO 4026 - BN11493 Art-No. 3060215
100	0312697100	Steering Wheel Cpl
110	0318195000	Bell Crank
120	0328075000	Tension Spring De=6 L0=15,24 d=0,56
130	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art- No.1284630
150	1075625003	Circlip 2,3x6,4x0,6 Black Oxide Finish
150	1075625004	Circlip 3,2x7,3x0,6 Black Oxide Finish
150	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art- No.1284630
160	0078955002	Synthetic Washer 3,3 x 7,3 x 1
170	0329755100	Spring
180	0312717000	Tuck In Flap Cpl
190	0312717001	Tuck In Flap Cpl
200	0323165000	Bride
210	0078865036	Socket Pan Head Thread Forming Screws M3x12 DIN7500 - BN13916 Art-No. 2027569
220	0312947000	Lift Arm Kpl
230	0323447000	Lift Wheel Cpl
240	22950613++	Washer d3.1xD8xs1

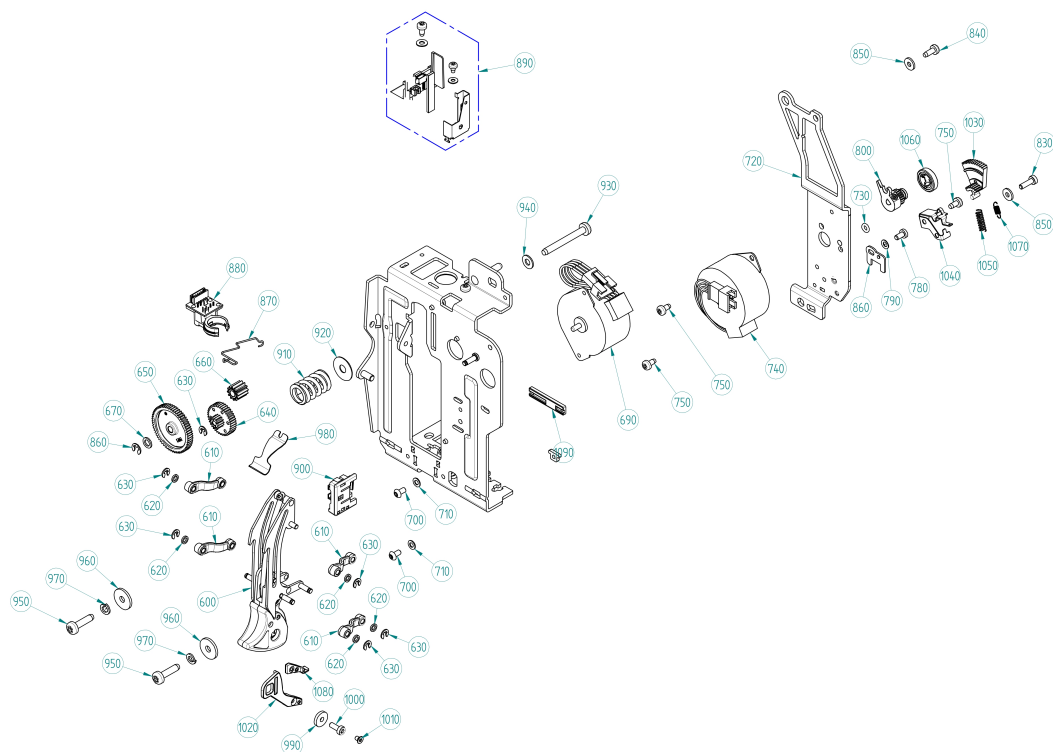
BERNINA 740



Headplate

Pos	Item number	Description
250	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932
260	0324435000	Clasp
270	0078225011	Bolt With Pass
280	0312755000	Steering Wheel
290	0312965000	Steering Wheel
300	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
310	0323315000	0323315_00
320	0324245000	Push Lever Support
330	0312857000	Push Lever Cpl
340	0320055004	Straight Pin With Two Cut-in
360	0324275000	0324275_00
370	0313197100	Thrust Reverser Cpl
380	0320055001	Straight Pin With Two Cut-in
390	1075625005	Circlip 4x9,3x0,7 Black Oxide Finish
390	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
400	0089255023	Flat Washer 5.3/ 9x1 Bn726
410	0078065100	Swing Bearing
420	0324265000	0324265_00
430	0011177202	Clamping Piece Cpl. B series
440	0089325100	Safety Plate
450	0078955003	Synthetic Washer 3,25 x 5 x 0,9
460	0078435000	Zugfeder
470	0312815000	Sliding Block
480	0323785000	Tension Spring De=4,4 L0=23,57 d=0,53
490	0324045000	Tension Spring De=4 L0=31,4 d=0,4
490	1075355000	Washer 3,2x7x0,5 Black Oxide Finish
500	0346065000	Flat Spring

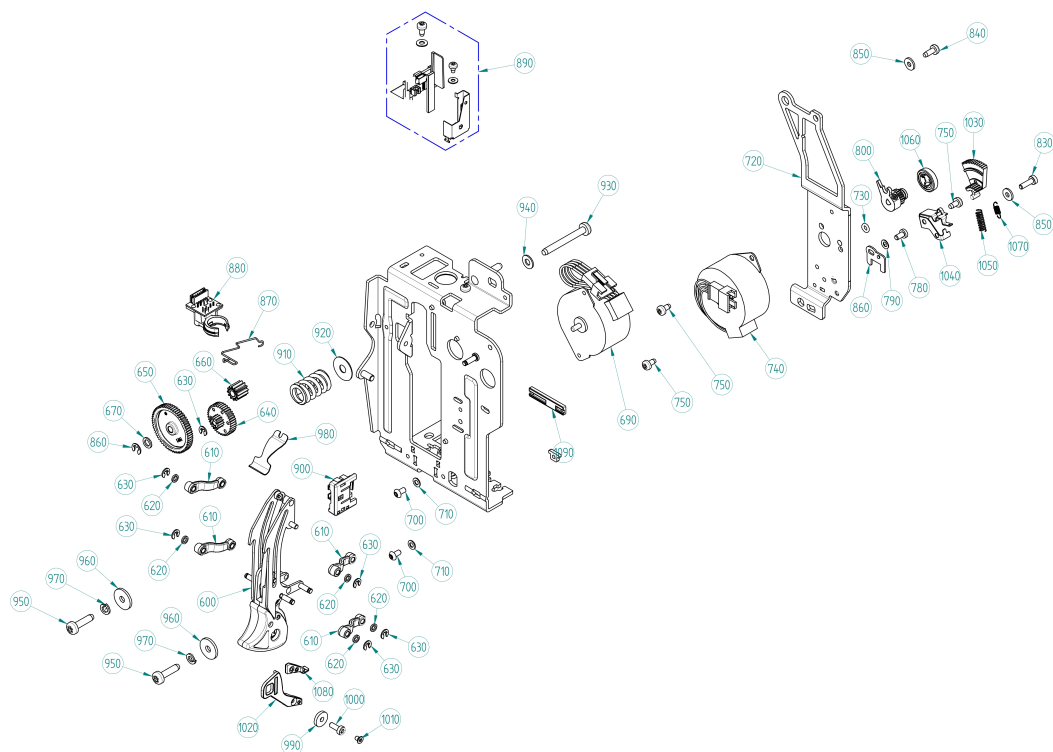
BERNINA 740



Headplate

Pos	Item number	Description
600	0328087200	Upper Feeder Assembled
610	0312725000	Steering Wheel
620	0078955003	Synthetic Washer 3,25 x 5 x 0,9
630	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630
640	0321045000	Gear
650	0321035000	Gear-Wheel
650	0321035300	Gear Wheel
660	0321025100	Gear Wheel
670	22954513++	Washer 4.3/7x0.8 black finished
690	0078357010	Stepper Motor
700	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
710	22951413++	Washer d3.2 x D6 x s0.5
720	0313017200	Swinging Plat Front Cpl
730	0030735005	O-ring Seal D3/d1.5 70±5 IRHD NBR 70,5 / 5 P DIN3771
740	0078357000	Stepper Motor
750	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
780	0332075033	Lens Screw With Hexagon Round
790	23225753++	Curved Spring Washers M3 DIN 137 A - BN795 Art-No. 1280317
800	0316215000	Gear
810	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
820	0023355100	Special Nut M3
830	0077525033	Head Cap Screw Torx M3x10 ISO 14580 - BN4850 Art-No. 1145940
840	0078865034	Socket Pan Head Thread Forming Screws M3x8 DIN7500 - BN13916 Art-No. 2027542
850	22950613++	Washer d3.1xD8xs1
860	0082855004	Z-z Limiting

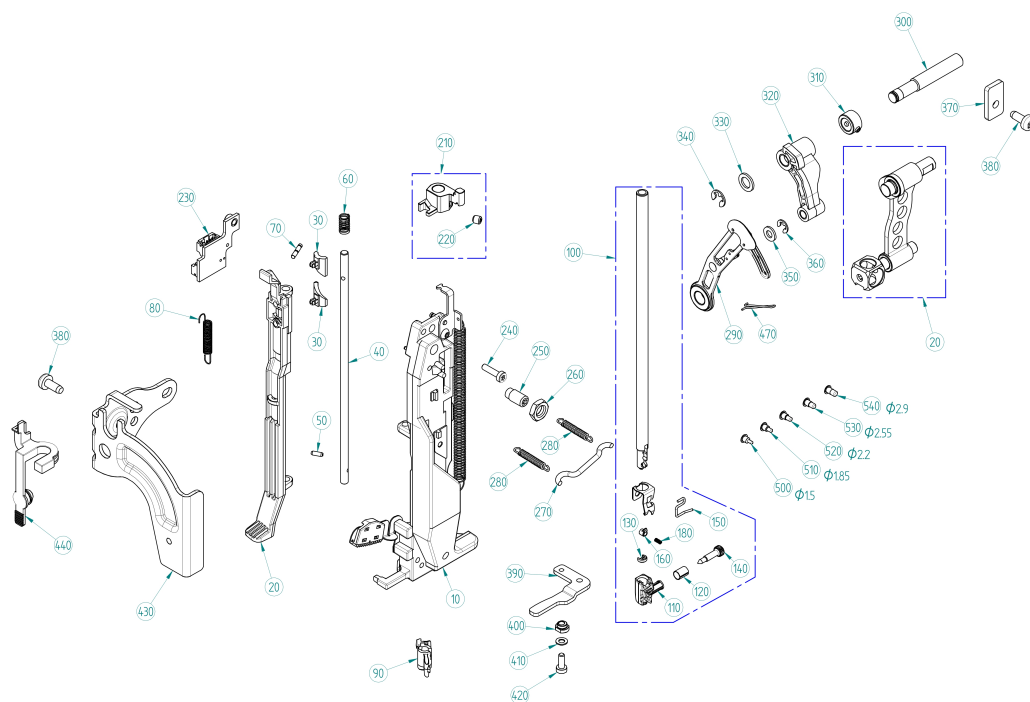
BERNINA 740



Headplate

Pos	Item number	Description
860	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
870	0320555000	0320555_00
880	0323957100	Sensor-support Abc Cpl.
890	0334337100	Spar-set Sewing Foot Sensor
900	0325377100	Sensor Mask Cpl. cpl.
910	0318005000	Spring
920	0089255017	Shim Ring 4/16x0.5 Bn748
930	0078865049	Socket Pan Head Thread Forming Screws M4x35 DIN7500 - BN13916 Art-No. 3271306
940	1078465000	Washer 4,2x9x1 Black Oxide Finish
950	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
960	22954313++	Washer d4.2xD14xs1.5
970	23275953++	Split Spring Lock Washers M4 DIN 127 A - BN759 Art-No. 1275003
980	0331925000	Catch Spring
990	0089255112	Unterlagscheibe 3,1 X 1,8 X 10
1000	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932
1010	0324295020	Countersunk Torx M2.5x 4 Bn3803
1020	0314815000	Upper Feeder
1030	0316845000	Zz-segment
1040	0318035100	Support Zz
1050	0324075000	0324075_00
1060	0316815000	Closing Plate
1070	25625203++	Tension Spring Dm=2,90 L0=10,30 d=0,30
1080	0323427000	Shoe Cpl
1090	0302045001	Sildeway

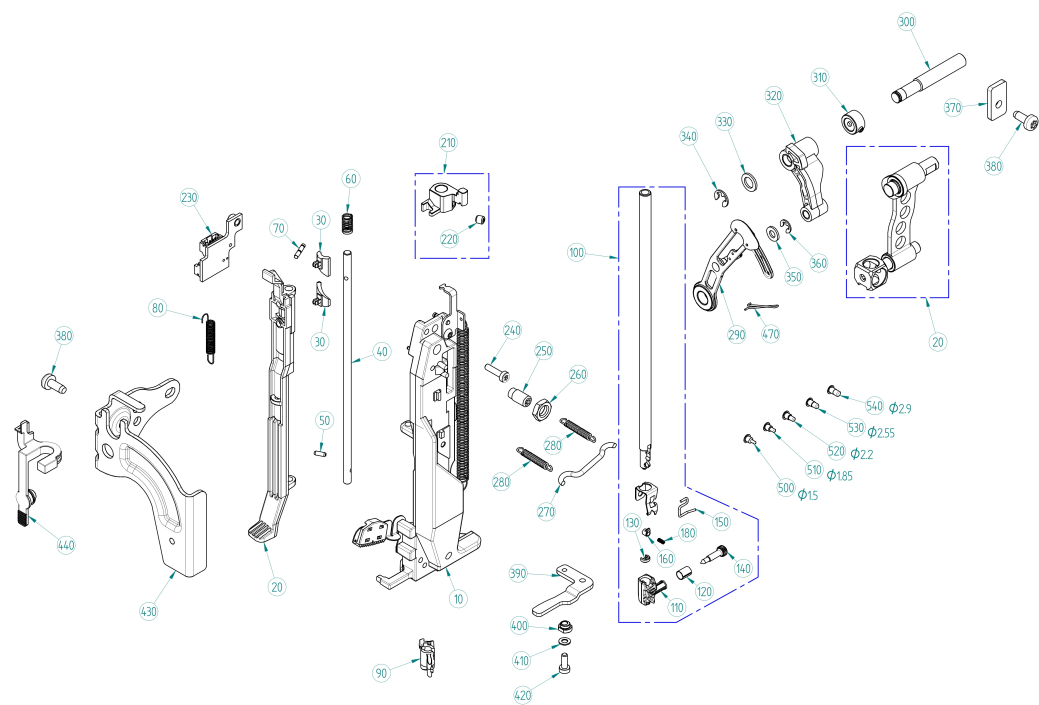
Needle Bar Support



Pos	Item number	Description
10	0318717301	Needle Bar Support Cpl
20	0334795100	Thread-up Support
30	0306495000	Curve Inset
40	0075745202	Auto Threader Shaft
50	0082395011	Spiral Spring Pin 2x6 ISO 8750 - BN874 Art-No. 1323334
60	0075965000	Druckfeder -
70	0318665301	Swing Spike
80	0075315201	Tension Spring De=4,4 L0=30,1 d=0,4
90	0337927100	Threader Head Packed Semi-automatic
100	0333227100	Needle Bar Cpl without Basting Device
110	0326665100	Needle-Clamp
110	0326665200	Needle Clamp
110	0326665200	Needle Clamp
120	0012965200	Spring Husk
120	0012965300	Spring Husk
130	0326705000	Needle Mask
140	0328275200	Screw For Needle Clamp
150	0326805000	Thread Guide
160	0326915000	Guide
180	0339575000	Spring
200	0363307000	Link Ass.
210	0331457000	Guide Cpl
220	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
230	0321177000	PCBA Needle Threader
240	0077525034	Head Cap Screw Torx M3x12 ISO 14580 - BN4850 Art-No. 1145959
250	0320115001	Adjustin-screw
260	0320125000	0320125_00
270	0325835000	Springbalance
280	0322325100	Spring
290	0351467000	Thread Take Up Lever Cpl
300	0317165100	Bolt

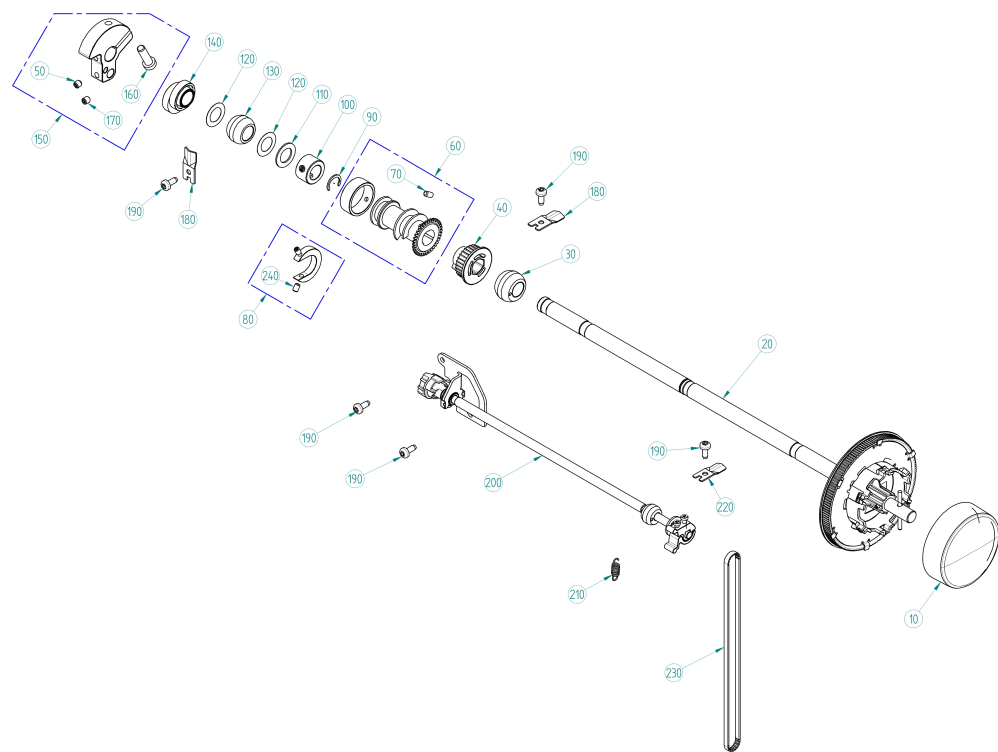
Needle Bar Support

Pos	Item number	Description
310	0077817102	Adjusting Ring Cpl. d 7 - D 11 x 6
320	0336665000	Steering
320	0336665100	Steering
330	23001213++	Flat Washer d6.2xD10xs1
340	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
350	0312675015	Shim Rings d4xD8x1.0 DIN 988 - BN1976 Art-No.3045635
360	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
370	0049205100	Clamp
380	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
390	0049075101	Adjusting Arm
400	0322385000	0322385_00
410	22951413++	Washer d3.2 x D6 x s0.5
420	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932
430	0336685000	Head Frame
440	0316505000	Rubber Guard
470	0351485000	Spring Clip
500	0326675000	Needle Stop Screw
510	0326675001	Needle Stop Screw
520	0326675002	Needle Stop Screw
530	0326675003	Needle Stop Screw
540	0326675004	Needle Stop Screw



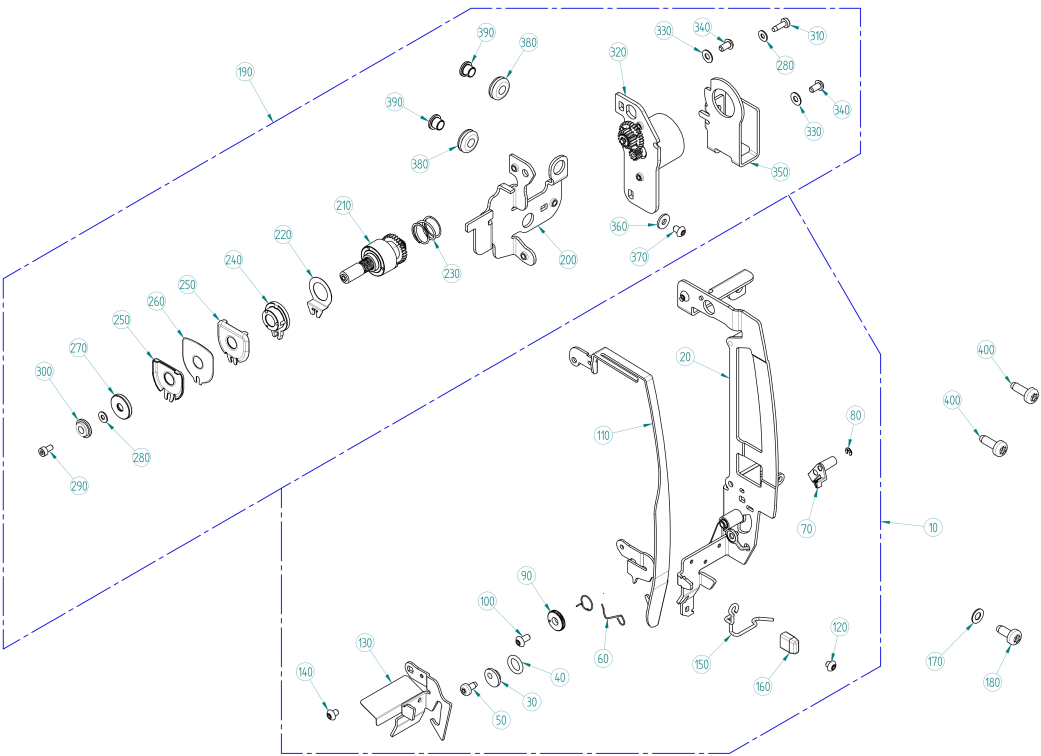
BERNINA 740

Main Shaft



Pos	Item number	Description
10	0343955200	Hand Wheel
20	0333247000	Upper Shaft Cpl
30	0318975000	Excentricbearing
40	0336717100	Toothed Belt Driving Weehl Htd3m Cpl
50	0078685072	Hexalobular Socket Set Screws M5x0,5x5
60	0316767100	Synchro Disc Cpl.
70	0078665044	Hexalobular Socket Set Screws M4x8 ISO 4026 - BN11493 Art-No. 3060213
80	1023777000	Claw Ring Cpl.
90	0316785010	Crescent Ring 12 BN831
100	0077817101	Adjusting Ring Cpl.
110	0078955181	Synthetic Washer 12,3 x 20,3 x 1
120	0316775000	Washer 12,1 / 20 x 0,2 +0,05/0
130	0078235003	Bearing 12
140	0349215000	0349215_00
150	0312667200	Arm Shaft Balance Cpl
160	0077525066	Head Cap Screw Torx M6x20 ISO 14580 - BN4850 Art-No. 1146149
170	0078665072	Hexalobular Socket Set Screws M5x0,5x5
180	0077785300	Clamping Clow with slote
190	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
200	0334607000	Crank Shaft Cpl
210	0343315000	Tension Spring De=6 L0=18,5 d=0,85
220	0316595200	Clamping Clow
230	0337725000	Belt T-profil
240	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208

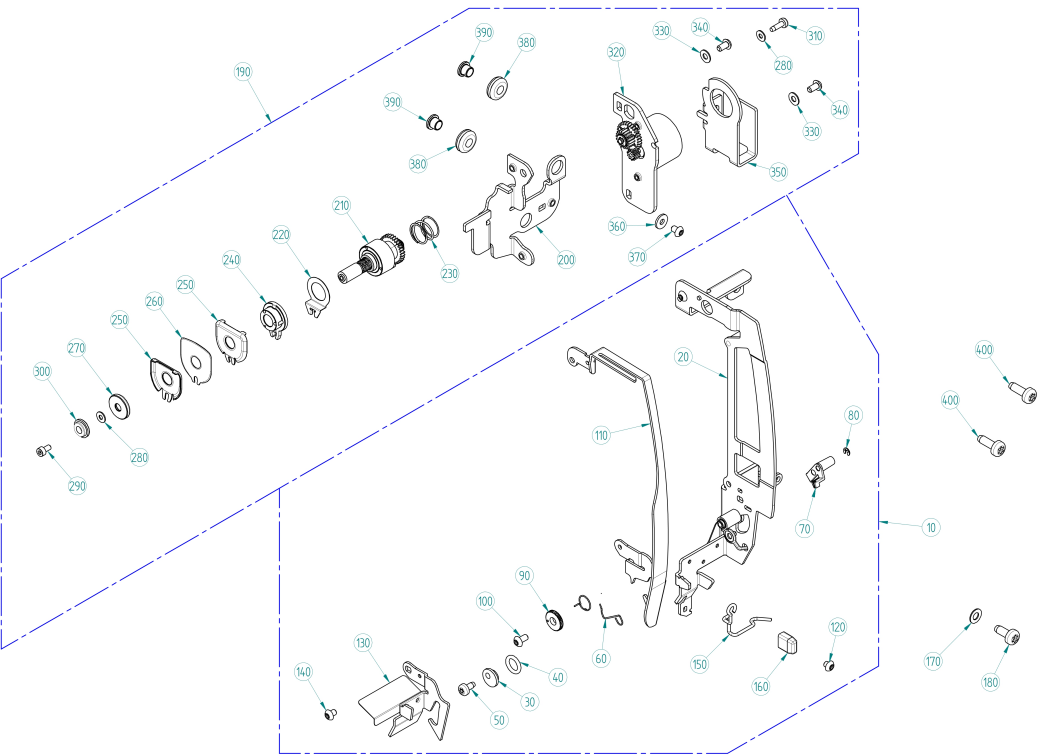
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Thread Tension

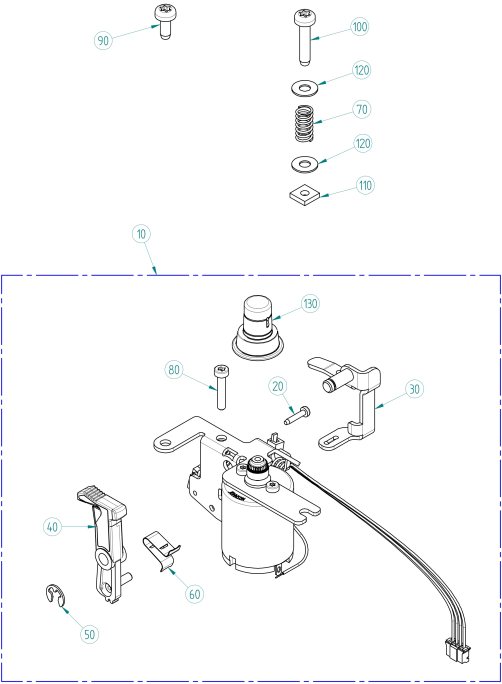
Pos	Item number	Description
10	0358997100	Thread Tension Autom Asm w/o Thread Clamp 7er Serie
10	0358997400	Thread Tension autom asm
20	0358967400	Thread Tension Support cpl
30	0048355000	Excenter
40	0030735004	O-ring Seal D6.75/d1.78 60±5 IRHD NBR 60,5 / P 60 A+P Ref.Nr. OR 106
50	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
60	0079545401	Regulator Spring
70	0359755000	0359755_00
80	23500553++	Circlips For Shafts d1 1.5 DIN6799 - BN809 Art-No.1284614
90	0326395000	Knurled Washer
100	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
110	0356805000	Cover For Take Up Lever
120	0032465109	Socket Button Head Screws M3x3 ISO 7380-1 - BN6404 Art-No. 3645748
130	0336597200	Take-up Spring Cover cpl
140	0032465007	Socket Button Head Screws M3x 4 ISO 7380-1 - BN6404 Art-No. 3148111
150	0336605000	Thread Hook
160	0319455000	Rubber Stop
160	0319455200	Rubber Stop
170	22954983++	Shim Rings 4x0.5 DIN988 - BN1976 Art-No. 3059655
180	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
190	0357637000	Upper Thread Tension Module
200	0352635000	Console Support
210	0357497000	Thread Tension Axle Cpl
220	0363025000	Thrust Sheet
230	0340225100	Spring
240	0356675100	Thrust Piece
250	0361395000	Thread Tension Disc Part

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Thread Tension

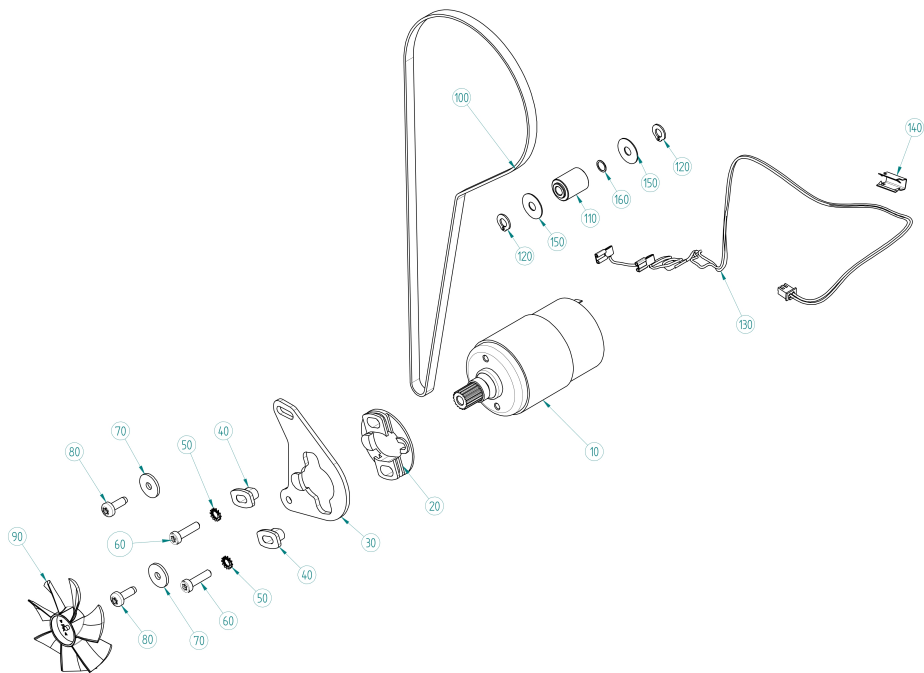
Pos	Item number	Description
260	0361405000	Middle Tension Disk
270	0353065100	Washer
280	22950313++	Washer d2.5 x D6 x s0.5
290	0358195001	Hex Socket Head Cap M2,5x5 Bn610
300	0352665000	Rubber Buffer
310	0078865024	Socket Pan Head Thread Forming Screws M2.5x8 DIN7500 - BN13916 Art-No. 3059292
320	0357517000	Motor Support Preamsembled
330	22951923++	Flat Washer d3.2/D 7xs0.5
340	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
350	0357115000	Thermal Sheet
360	22950613++	Washer d3.1xD8xs1
370	0032465008	Socket Button Head Screws M3x4.5 screw head after BN6404
380	0357195000	Rubber Bushing Cr Typ Da 10105478
390	0353045000	Distance Bush
400	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607



Bobbinwinder with Motor

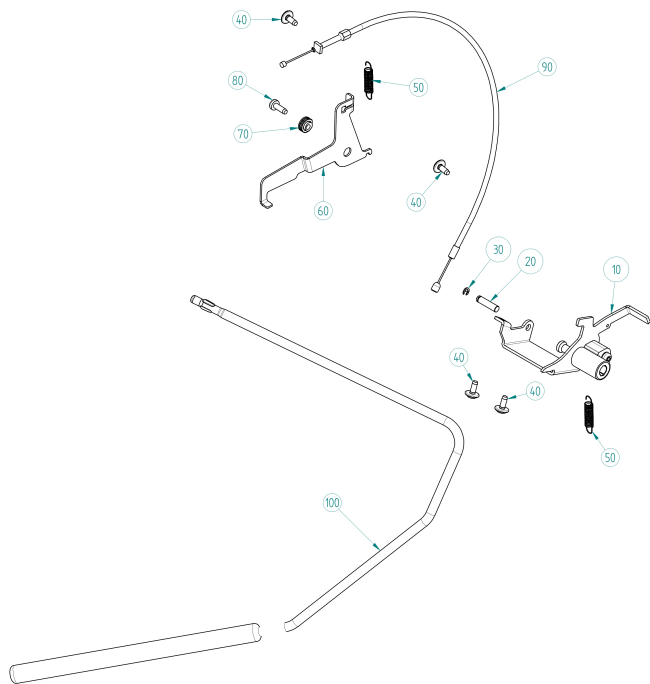
Pos	Item number	Description
10	0336087100	Bobbin Winder Cpl
20	0078865015	Socket Pan Head Thread Forming Screws M2x10 DIN7500 - BN13916 Art-No. 3271298
30	0311527100	Governor Lever Cpl
40	0336057000	Release Lever Cpl.
50	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art- No.1284657
60	0077745000	Spring
70	25545003++	Spring
80	0077525035	Head Cap Screw Torx M3x16 ISO 14580 - BN4850 Art-No. 1145967
90	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
100	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
110	22683903++	Square Nuts M4 s8x2 bright
120	22955013++	Flat Washer 4.3/10x0.6 black
130	0336047000	Spool Carrier Cpl

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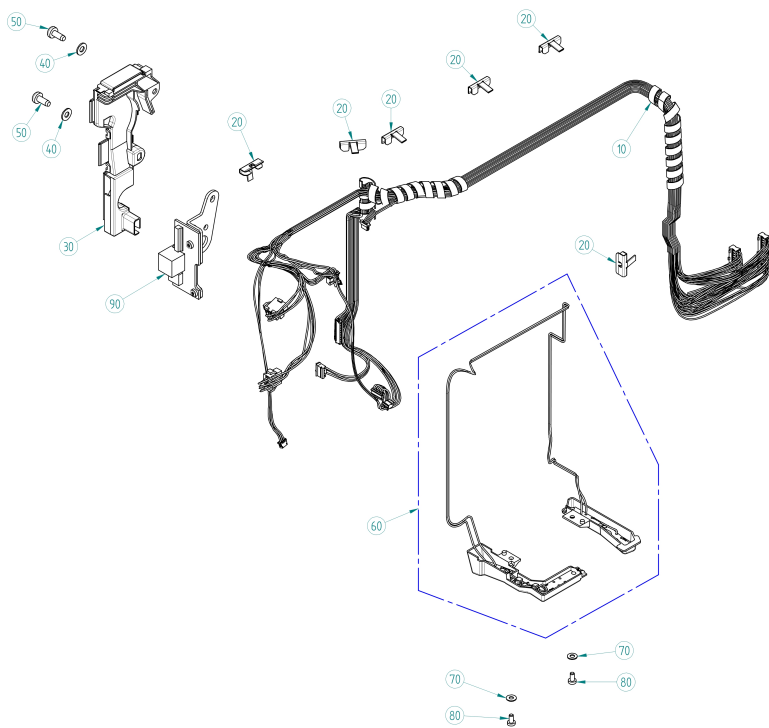
Main Motor

Pos	Item number	Description
10	0323867200	Motor With Belt Wheel
20	0078985100	Cuff
20	0078985200	Cuff
30	0088495000	Motor Support
40	0078995100	Bushing
40	0078995200	Bushing
50	23350653++	Curved Spring Washe d4.3xD8xs0.5
60	0077525045	Head Cap Screw Torx M4x16 ISO 14580 - BN4850 Art-No. 1146017
70	22954313++	Washer d4.2xD14xs1.5
80	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
90	0319595100	Fan Impeller
100	0079035008	Belt STD-618-S2M-6
110	0343605000	Tensioning Roller
110	0343605100	tensioning roller
120	23526053++	Circlip d5 x D9,6 x s0,8
130	0038537107	Cable Main Motor Cpl
140	0048315000	Clamp
150	0089255020	Washer d5,1xD15xs0,5
160	0078955022	Synthetic Washer 5,4 x 7 x 0,3



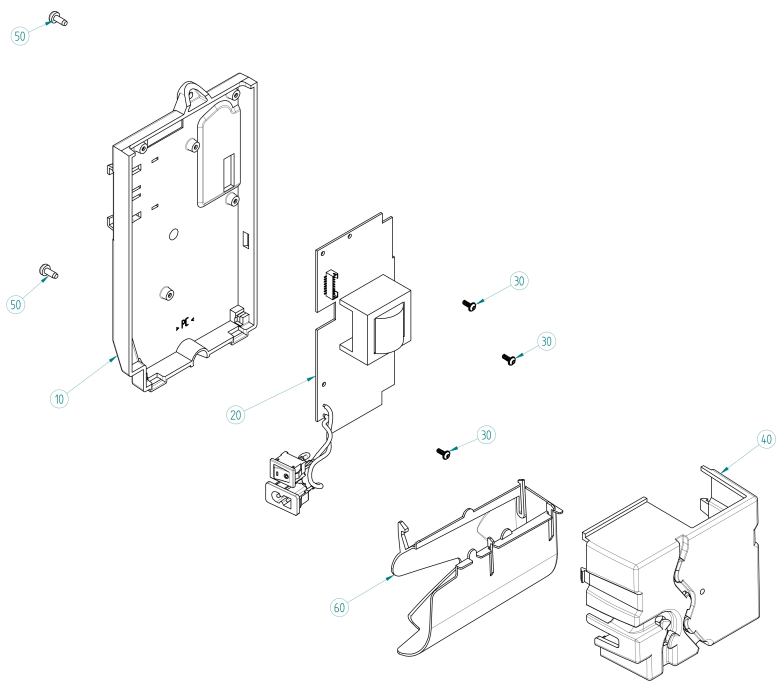
Pos	Item number	Description
10	0330927200	FHS Bearing Sheet Cpl.
20	0312875002	Straight Pin With Pass
30	0316785002	Crescent Ring 5 BN 831
40	0078885043	Button Head Screw Torx Dt M4x10
50	0331495000	Tension Spring De=6,5 L0=20 d=0,5
60	0330935000	FHS Rocker
70	0077675100	Eccentric
80	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
90	0330957000	Bowden Cable Cpl assembled
100	0016357701	Knee Lifter Lever Cpl. long

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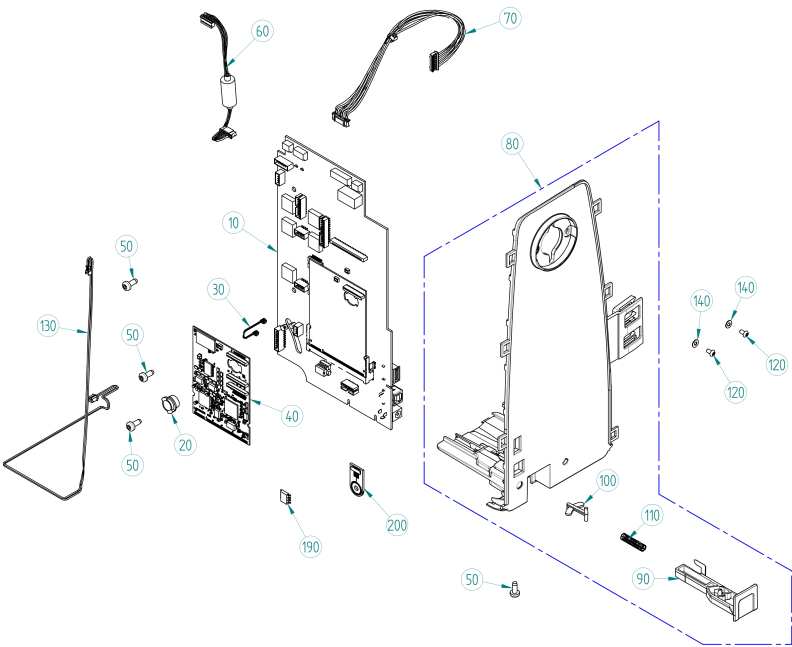


Sewing Light

Pos	Item number	Description
10	1068727100	Cable Harness Top
20	0323417000	Clip Cpl
30	0322055200	Cable Channel
40	22954113++	Flat Washers 4.2/9x1 black
50	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
60	0337777300	Sewing Light Cpl.
70	22951923++	Flat Washer d3.2/D 7xs0.5
80	0077525031	Head Cap Screw Torx M3x6 ISO 14580 - BN4850 Art- No. 1145929
90	0319697100	Holding Sheet Cpl

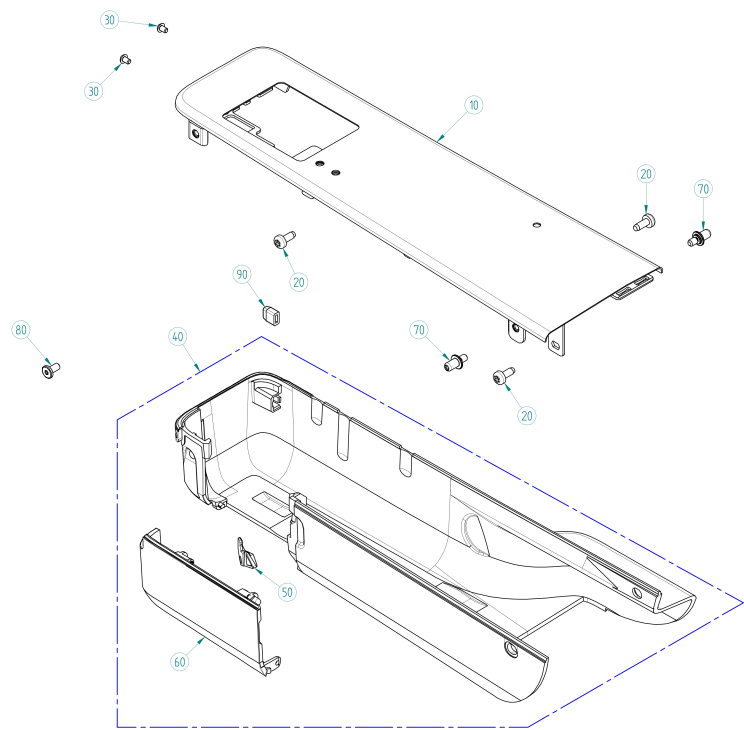


Pos	Item number	Description
10	0317685300	Print Housing
20	0337787400	PCBA Power Supply
30	0329905022	Delta Pt Round Washer Head Screw With Torx 3x 8
40	0319565100	Print Cover
50	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
60	0339765000	Air Duct



Printed Circuit Boards

Pos	Item number	Description
10	0336887400	PCBA Base
10	0336887700	PCBA Base
20	0327585000	Print Support
30	0328655000	Cable Cpl.
40	0337647600	PCBA Cpu Module Arm9
40	1073035000	PCBA CPU Module spare part
50	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
60	0230447005	Cable Cpl
70	0230447000	Cable Cpl.
80	0330907001	Hand Wheel Cover Cpl.
90	0330745000	Switch Push Button
100	0078465000	Selection Lever
110	0321135000	Spring
120	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
130	0230537021	Cable Cpl
140	22951923++	Flat Washer d3.2/D 7xs0.5
190	1059007000	Spare Set Eeprom 12c 32k 8dip
200	0351657000	PCBA EMC Shield Adapter Cpl

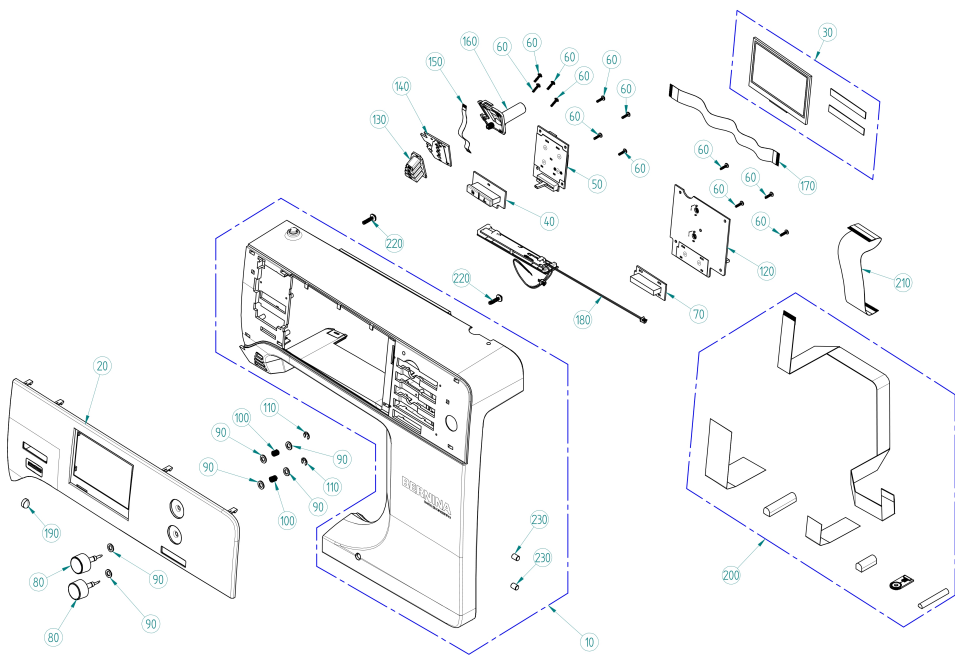


Free Arm Cover

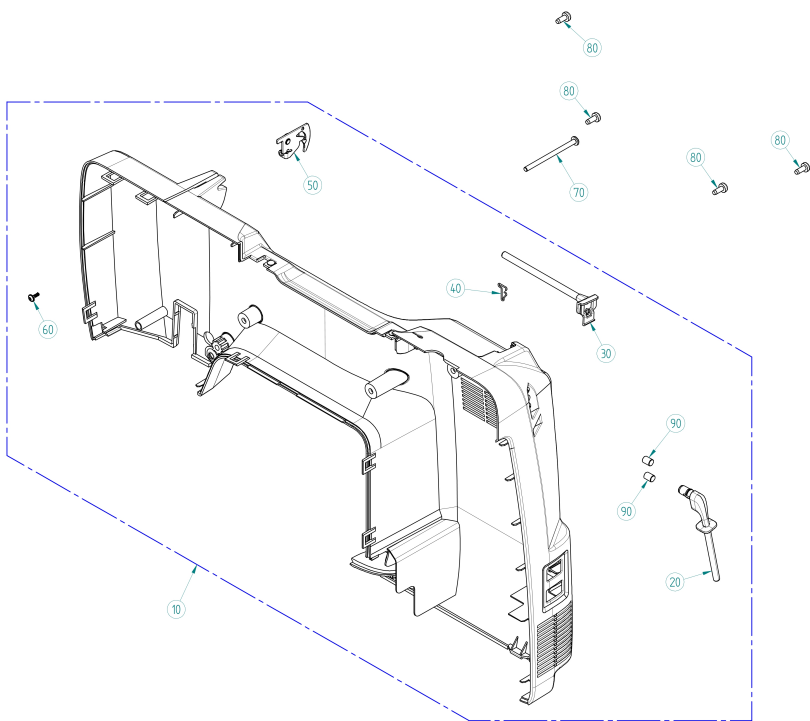
Pos	Item number	Description
10	0336657000	Free Arm Cover Cpl.
20	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
30	0032465008	Socket Button Head Screws M3x4.5 screw head after BN6404
40	0339537200	Socket Cover Preasm
50	0345677000	Thread Cutter Cpl.
60	0336357000	Bobbin Door Cpl.
70	0320825000	Shoulder Screw
70	0320825100	Shoulder Screw
80	0329445043	Hexalobular Socket Head Cap Screws M4x8 - BN20146 Art-No. 3233666
90	0319455000	Rubber Stop
90	0319455200	Rubber Stop

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Front Cover



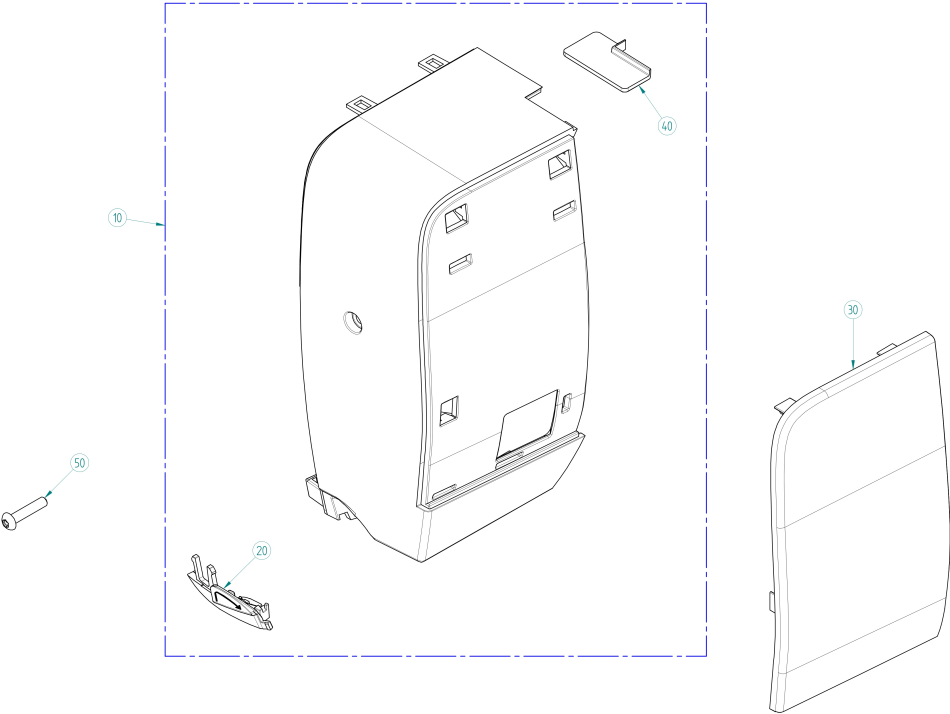
Pos	Item number	Description
10	0331187101	Front Cover Cpl
20	0347127000	Spare Parts Kit Cover 710/750
30	0347117000	Spare Parts Kit LCD 4.3"
40	0339035000	Keypad Function
50	0331257100	PCBA Cover Left
60	0329905013	Delta Pt Round Washer Head Screw With Torx 2.5x10
70	0331245000	Keypad Needelposition
80	0327657101	Button Cpl. short
90	0078955021	Synthetic Washer 5,8 x 10 x 1
100	25501003++	Spring Mounted
110	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
120	0331267000	PCBA Cover Right
130	0331225000	Key Ret
140	0331277100	PCPB RET
150	0311355107	Flat Flexible Cable Pitch With Bumper 12 PIN / Pitch 0.5 mm
150	0311355207	Flat Flexible Cable Pitch With Bumper 12 PIN / Pitch 0.5 mm
160	0337437100	Bruecke Kpl cpl
170	0311355009	Flat Flexible Cable Pitch Mounted
180	0322067000	Led Cover Freearm Cpl
190	0311165101	Knob chrom plated
200	0362747100	Spare-set Cable B7-serie
200	0362717200	Spare-set Cable B7-serie
210	0311355008	Flat Flexible Cable Pitch
210	0311355108	Flat Flexible Cable Pitch
220	0329905043	Delta Pt Round Washer Head Screw With Torx 4x16
230	0330375000	Magnet



Rear Cover

Pos	Item number	Description
10	0331287200	Rear Cover Cpl without Thread Insert
20	0330367000	Spool Support Pin Turnable Cpl.
30	0330385000	Spool Support
40	0330425000	Eye Hook
50	1037387000	Thread Guide Cpl
60	0329905022	Delta Pt Round Washer Head Screw With Torx 3x 8
70	0332075054	Button Head Screw Torx M4x 60 Bn5687
80	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
90	0330375000	Magnet

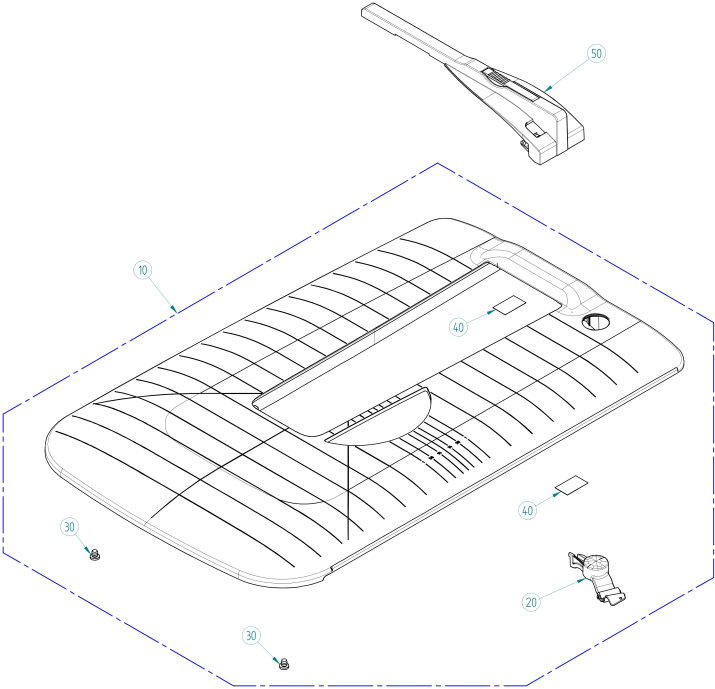
BERNINA 740



Head Cover

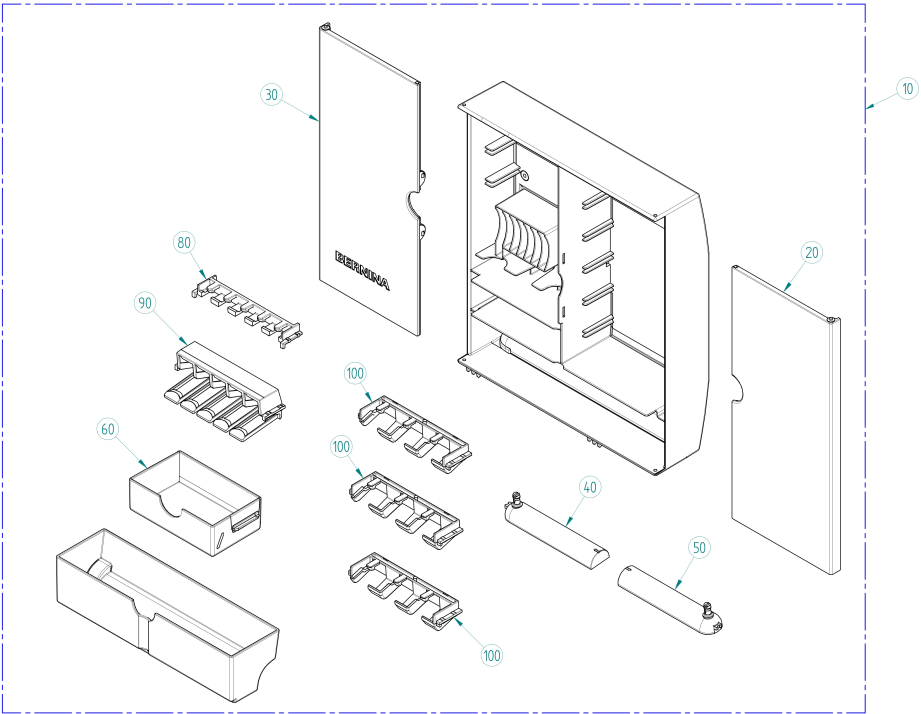
Pos	Item number	Description
10	0331297101	Head Cover Cpl.
20	0317697300	Thread Cutter Cpl
30	0339517004	Head Cover Face Plate Cpl B740
40	0353087000	Acoustic Absorption Cpl.
50	0032465046	Socket Button Head Screws M4x20 ISO 7380-1 - BN6404 Art-No. 1983644

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Sewing Platform

Pos	Item number	Description
10	0331317000	Sewing-Table Cpl.
10	0331317100	Slide-on table
20	0313345100	Pushbutton
30	0313375000	Rubber Buffer
40	0333125001	Adhesive Tape
50	0325277100	Seam Guide Cpl



Accessoires Box

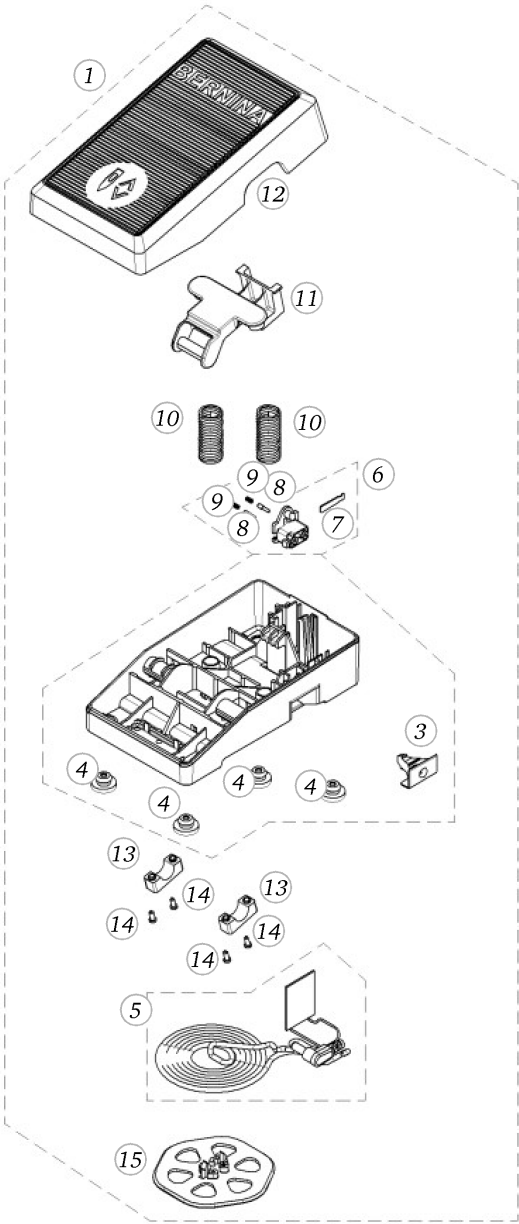
Pos	Item number	Description
10	0303967212	Accessoires Box Cpl. B7xx
20	0303975102	Door Right without bulges, smoke translucent
20	0303975202	door right without bulges, smoke translucent
30	0303985003	Door Left without bulges, smoke transparent
40	0303997101	Swing Foot Cpl. left white
50	0303997103	Swing Foot Cpl. right white
60	0304005001	Drawer Small white
80	0304025000	Rack For Foot
90	0339455000	Rack For Bobbins
100	0326955000	Rack For Foot

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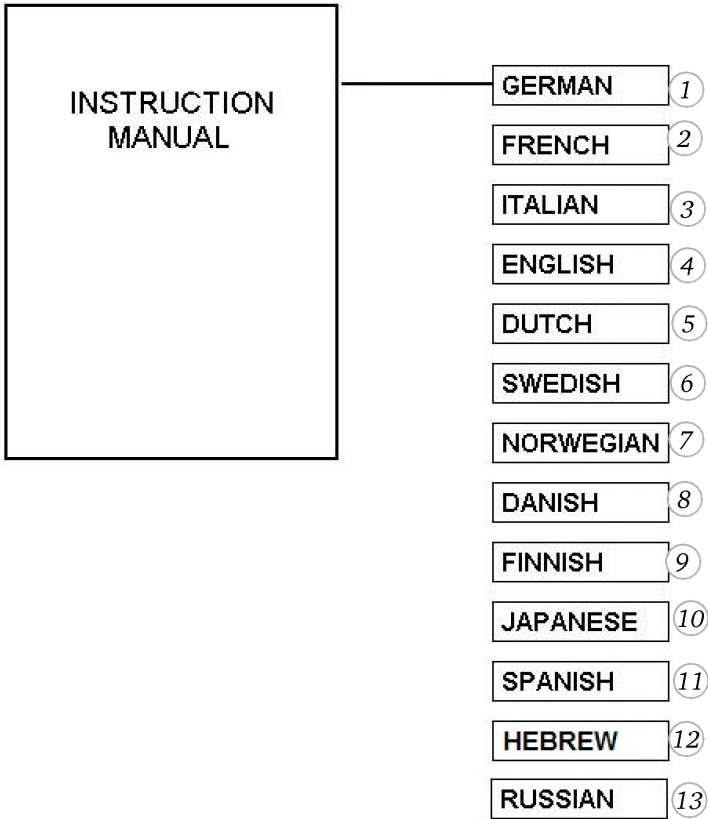
Supplied Accessoires

Pos	Item number	Description
10	0328685200	Touchpen
20	0304755100	Screwdriver Torx T10
30	0069935201	Seam Ripper
40	0328465000	Screw Driver red RAL 3025 2,5x0,4x84,5
50	0015417000	Seam Guide Right cpl
60	0333297101	Torx Wrench T20 Packed
70	33002203++	Brush
80	0335675201	Sewing Machine Oil Mobil Velocite 6 (10ml)
80	0335675301	Sewing Machine Oil Mobil Velocite 6 (10ml)
90	0025077102	Needle Set 130/705 H Packed ASS 70-90 (5)
100	0079265200	Disc D 12
110	0032605100	Compensating Plates
120	0079305200	Disc D27
130	0334365500	Bobbin
140	0079305201	Disc D43
140	0333287100	Large spool disc D43 packed
150	0333277000	Softplate Packed



Pos	Item number	Description
4	0079887501	FOOT-CONTROLLER-CLASSIC-LV1
1	1046637000	Foot Controller with Back Kick
3	0082655000	HOLDER
4	0026985001	Foot
5	0082957100	FOOT CONTROL CABLE SET
6	0026437000	Slidegate Valve Of Cpl.
7	325278030+	CONTACT PLATE
8	325355031+	TRACER PIN
9	25503303++	PRESSURE SPRING
10	25570103++	PRESSURE SPRING
11	325371030+	PRESSURE YOKE
12	0026457204	Footstep Disk Housing Cpl Footstep NCS (CLASSIC)/ Housing NCS
13	0026515002	Bride
14	20302323++	CYL. SCREW
15	0079875201	Wire Plate

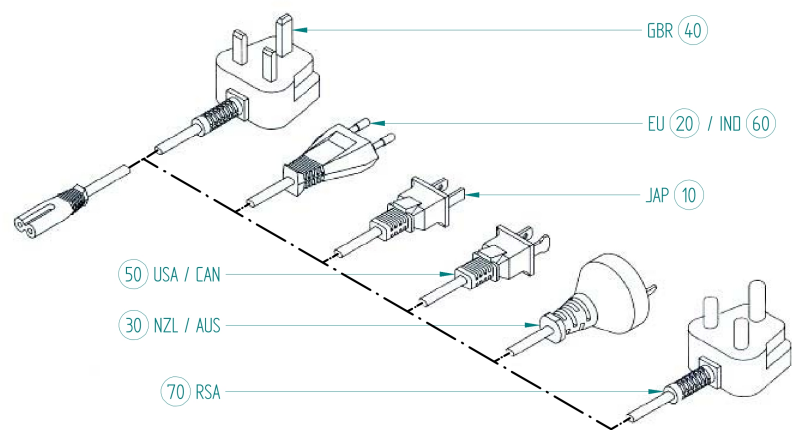
BERNINA 740



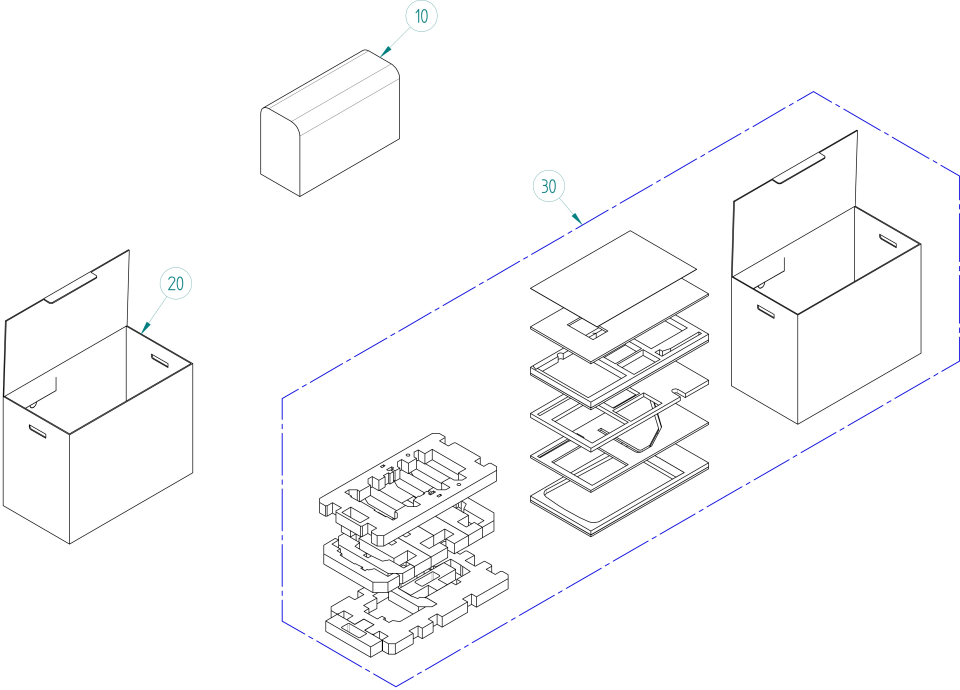
Instruction Manual

Pos	Item number	Description
1	0360447001	MANUAL B740 CPL DE
2	0360447002	MANUAL B740 CPL FR
3	0360447003	MANUAL B740 CPL IT
4	0360447004	MANUAL B740 EN
5	0360447005	MANUAL B740 CPL NL
6	0360447006	MANUAL B740 CPL SV
8	0360447008	MANUAL B740 CPL DA

Pos	Item number	Description
10	0079287004	Power Cord Cpl. Japan
20	0079287303	Power Cord Cpl. Europe
30	0079287002	Power Cord Cpl. New Zealand / Australia
40	0079287001	Power Cord Cpl. Great Britain
50	0079287300	Power Cord Cpl. USA / CAN
60	0079287000	Power Cord India
70	0079287405	Power Cord Cpl. South Africa

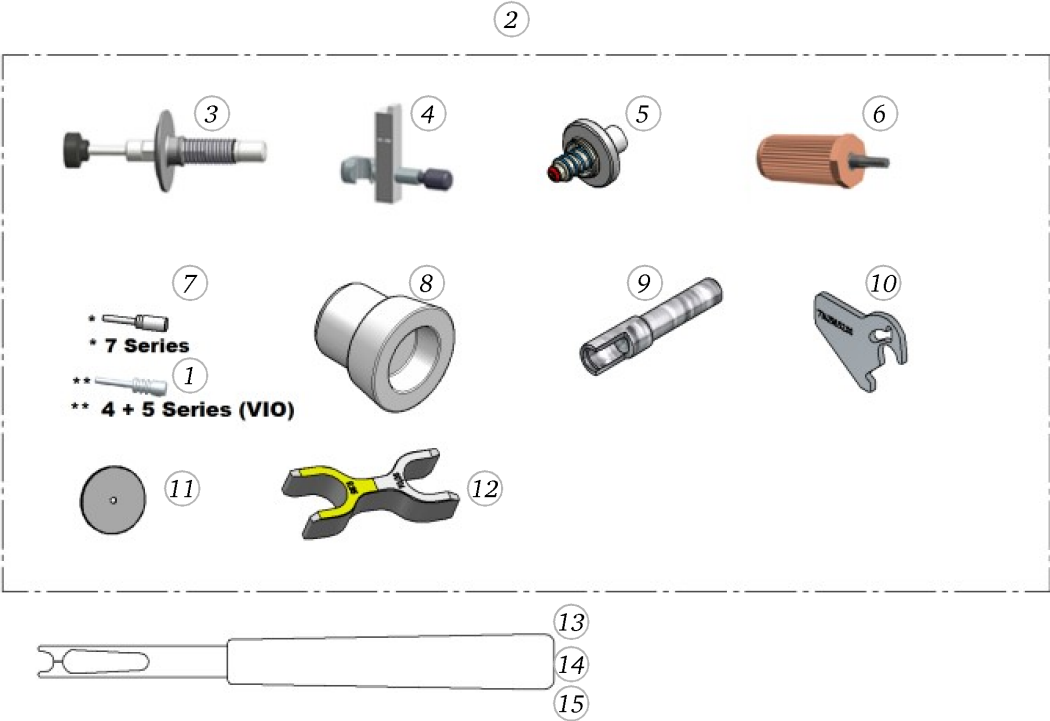


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Packaging

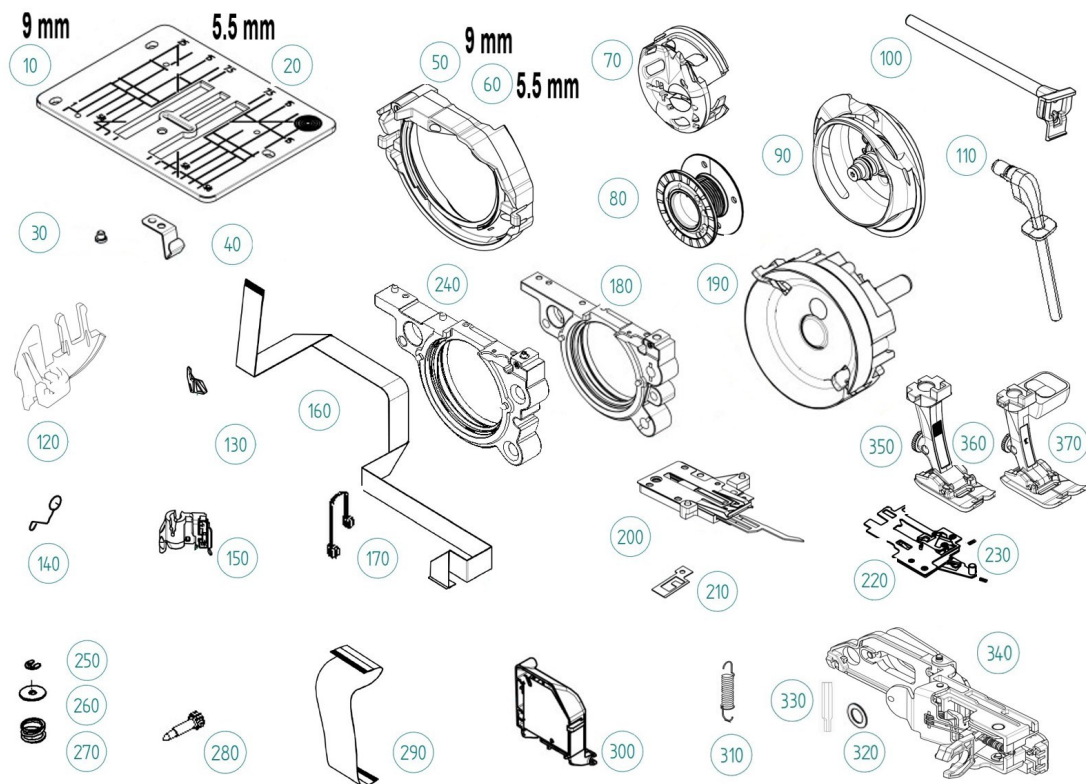
Pos	Item number	Description
10	0338025100	Dust Cover B7xx
20	0349185101	Cardboard Box
30	1056037002	Package Set B7-Series



Gauges

Pos	Item number	Description
1	0308835003	Setting-gauge L = 19.25
2	0343847507	Special Tool set BERNINA hook machines
2	0343847607	Special Tool set BERNINA hook machines
3	7345417000	ADJUSTING-GAUGE HOOK-DRIVER-B9
3	7345417200	adjusting gauge hook bearing B9
4	7345717001	LOOP LIFT GAUGE 7-SERIES
5	0339247000	ADJ-GAUGE BOBBIN THREAD-TEN
5	1043817100	test weight cpl. bobbin case
6	0304755101	SCREWDRIVER TORX 8
7	0308835002	GAUGE L = 18,98
8	0343705000	BOBBIN WINDER ADJUSTING GAUGE
9	7345625000	AUXILIARY TOOL FOR MOUNTING CIRCLIP
10	7342585200	ADJUSTING GAUGE TIMING TH
11	7349565000	DISTANCE GAUGE
12	7353865000	DISTANCE AND CHECK GAUGE
13	0339585000	Benzing-tool
14	0339585001	Benzing-tool
15	0339585002	Benzing-tool

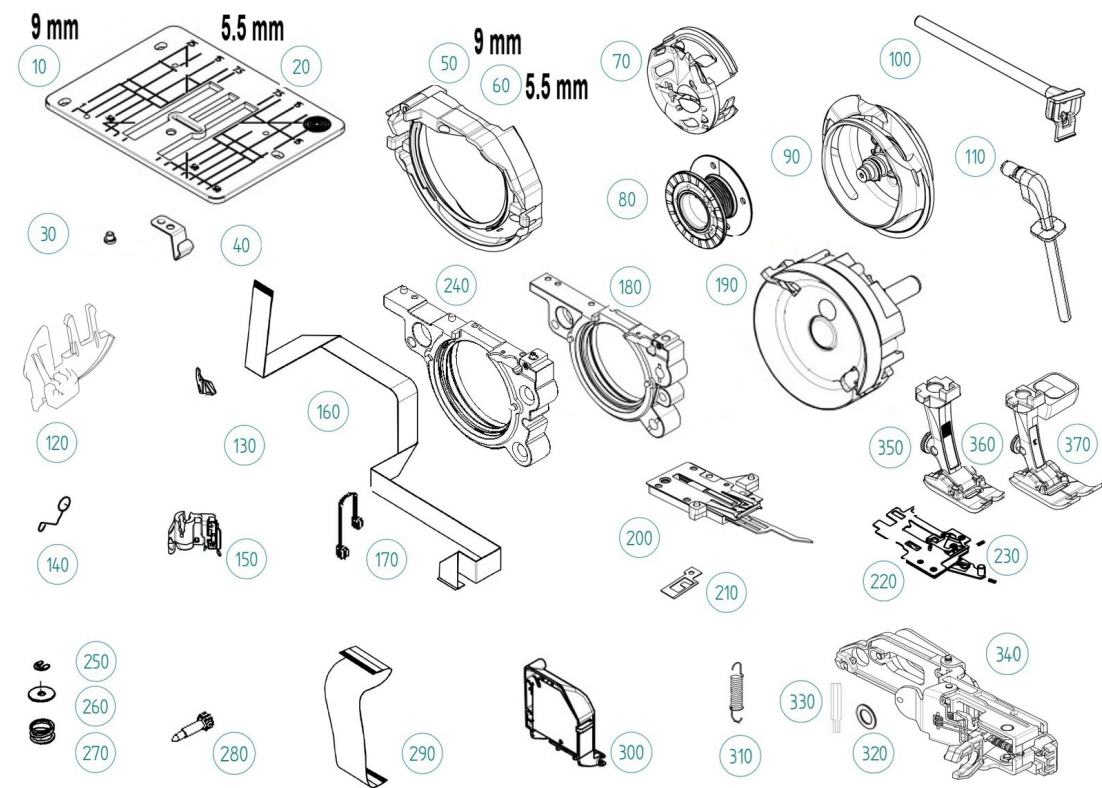
BERNINA 740



7 Series Recommended Spare Parts for Dealers

Pos	Item number	Description
10	0340197007	Stitch Plate Cpl. standard 9mm with hack
20	0340197006	Stitch Plate Cpl. Feed dog 5,5mm / ZZ 5,5mm with hack
30	20500223++	Slotted Machine Screw M2x1.8 nickel-plated
40	0078755200	Clip
40	0078755300	Clip
50	0356905200	Hook Race Cover (9mm)
60	0356915200	Hook Race Cover (5,5mm)
70	0353697500	Bobbin Case Preasm. sewing
80	0334365400	Bobbin
80	0334365500	Bobbin
90	0349007300	Hook Body Cpl.
100	0330385000	Spool Support
110	0330367000	Spool Support Pin Turnable Cpl.
120	0345677000	Thread Cutter Cpl.
130	0317697300	Thread Cutter Cpl
140	0079545401	Regulator Spring
150	0337927100	Threader Head Packed Semi-automatic
160	0362747100	Spare-set Cable B7-serie
160	0362717200	Spare-set Cable B7-serie
170	0328655000	Cable Cpl.
180	0343937005	Sparepart-set Hook Guideway with calotte disc
190	1028397500	Hook Driver Cpl HD hybrid
200	1040987000	Stitch-Plate-Carrier-Preasm
200	1040987100	Stitch Plate Carrier Preasm
210	0334285100	Blade
220	0335757300	Base-Plate-Cpl-with-thread-brake
220	0334417100	Thread Guide Cpl
230	0335785000	Spring
240	1046897100	Hook-Guideway-cpl
240	1046897200	Hook Guideway cpl
250	23500553	LOCK RING BENZING 1.5
260	22950213	washer
270	0335395100	Spring

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7 Series Recommended Spare Parts for Dealers

Pos	Item number	Description
280	0328275200	Screw For Needle Clamp
290	0311355008	Flat-Flexible Cable Pitch
290	0311355108	Flat Flexible Cable Pitch
300	0335927601	LTO - Housing Cpl with C-signal
310	0317565000	Tension Spring
320	008925500	FLAT WASHER 4,3/12x1 BN729
330	1047185000	Blocking Bolt
340	0335747200	Coupler Carriage Asm asm
350	0084457400	REVERSE PATTERN FOOT ##1 PA
360	345010032	SCREW
360	1052205000	Fastening Screw M3 x 2,5
370	0332027200	REVERSE PATTERN FOOT ##1C PACKED